

6'-8" MPDS OXO and XX Door Units Non-Impact Lab Drawings

Installation

- Windload Assembly Procedural Guide 050217 p.A-11 – Anchor Detail

Door System

- Windload Assembly Procedural Guide 050217 p.A-2 – Double Door
- Windload Assembly Procedural Guide 050217 p.A-4 – Single Door w/Sidelites
- P-FSJ-409-RNP-I-68 – Inswing FrameSaver RH Blank Jamb
- P-FSJ-409-LNP-I-68 – Inswing FrameSaver LH Blank Jamb
- P-FSJ-409-RNP-O-68 – Outswing FrameSaver RH Blank Jamb
- P-FSJ-409-LNP-O-68 – Outswing FrameSaver LH Blank Jamb
- P-FSJ-409-RHP-O-68 – Outswing FrameSaver RH Hinge Jamb
- P-FSJ-409-LHP-O-68 – Outswing FrameSaver LH Hinge Jamb
- FJMH-409-303030 – Fingerjointed Wood Header OXO
- FJHD-409-60 – Fingerjointed Wood Header XX
- C2031231 rev A p. 1-3 – Articulating Cap Inswing Threshold
- C2030805 rev B p. 1-3 – Z-Series Outswing Threshold
- P-FSM-409-RHP-I-68 – Inswing FrameSaver RH Hinge Mull Post
- P-FSM-409-RSP-I-68 – Inswing FrameSaver RH Strike Mull Post
- P-FSM-409-LHP-O-68 – Outswing FrameSaver LH Hinge Mull Post
- P-FSM-409-LSP-O-68 – Outswing FrameSaver LH Strike Mull Post

Opaque and Lip-Lite Glazed Door Panel

- C2030367 rev F – Top Rail
- RW09-00119 rev E – Composite Bottom Rail
- C2030386 rev G – Stiles
- C2030318 rev D – Lock Block
- A1020319 rev D p. 1-2 – Insulated Glass
- SBP-LF-0003 rev A p. 1-2 – Injection Molded Lite Frame

Flush Glazed Door Panel

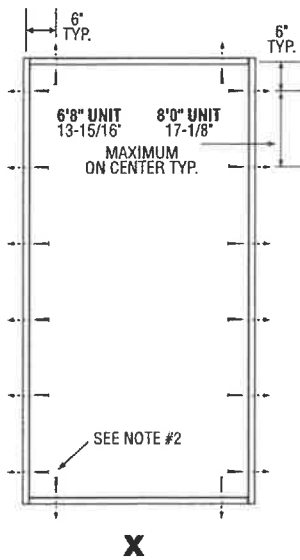
- A1020163 rev H p. 1-11 – Panel Assembly
- C2030367 rev F – Top Rail
- C2030330 rev F p. 2 of 3 – Composite Bottom Rail
- C2030387 rev M p. 1-2 – Stiles
- RW10-00008 rev M – Lock Block
- A1020319 rev D p. 1-2 – Insulated Glass

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REPORT NO. ATLNC 0504.01-23

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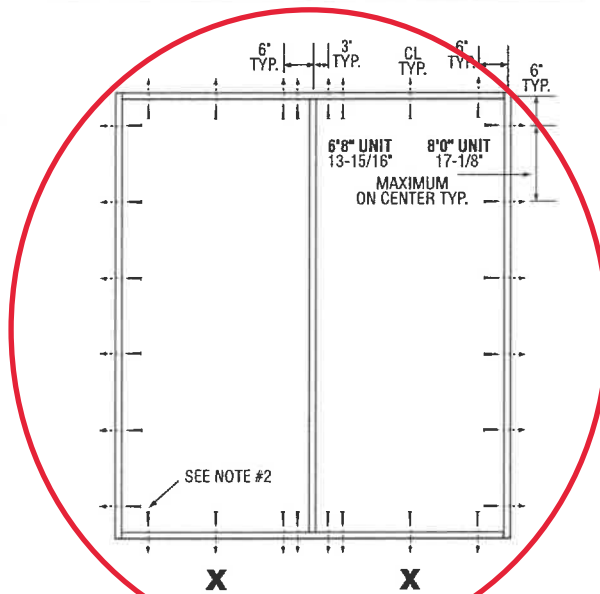
STRUCTURAL PERFORMANCE ANCHOR DETAIL



Minimum Fastener Count

- 2 per horizontal framing member
- 6 per vertical framing member

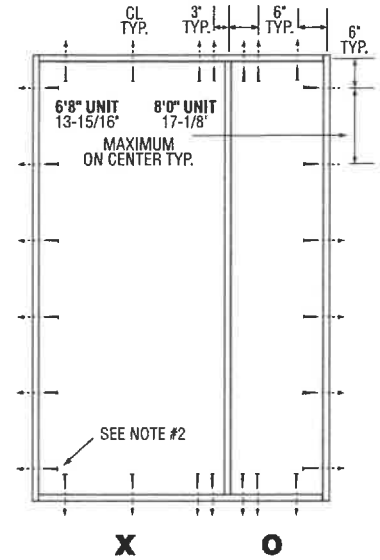
See notes for additional detail



Minimum Fastener Count

- 8 per horizontal framing member
- 6 per vertical framing member

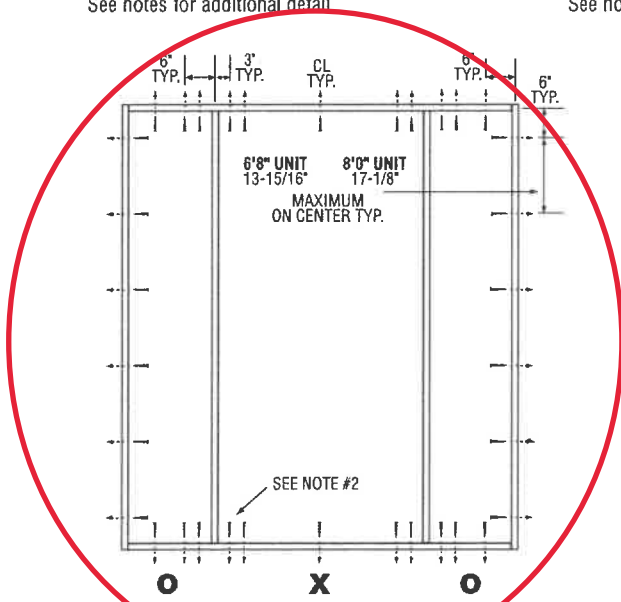
See notes for additional detail



Minimum Fastener Count

- 7 per horizontal framing member
- 6 per vertical framing member

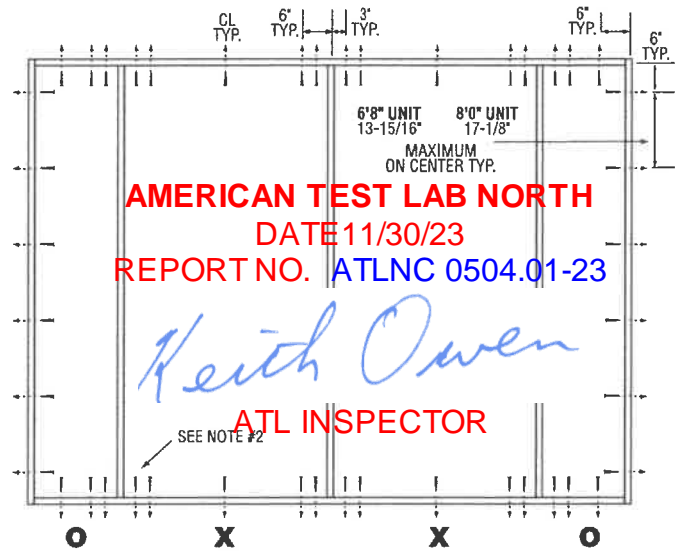
See notes for additional detail



Minimum Fastener Count

- 11 per horizontal framing member
- 6 per vertical framing member

See notes for additional detail



Minimum Fastener Count

- 16 per horizontal framing member
- 6 per vertical framing member

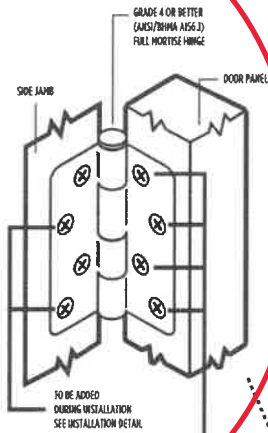
See notes for additional detail

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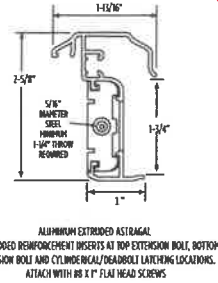
NOTES:

1. Cylindrical and deadbolt hardware required at 5-1/2" centerline for 6'8" and smaller and 10-1/2" centerline for door heights greater than 6'8". Evaluated with Kwikset Series 400 latch and Series 980 deadbolt.
2. Fasteners analyzed for this unit include #10 wood screws (1-1/2" embedment) or 3/16" Tapcons (1-1/4" embedment).
3. Two #10 x 2-1/2" screws required through each hinge on the vertical jamb or mullion.
4. Two #8 x 2" screws required through each strike plate.
5. Wood bucks by others, must be anchored properly to transfer loads to the structure.
6. Rough opening to accommodate no greater than 1/4" shim space.

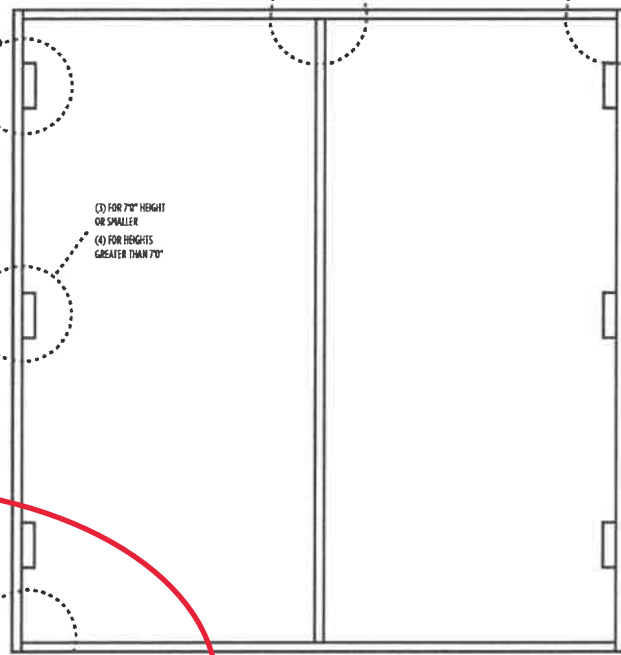
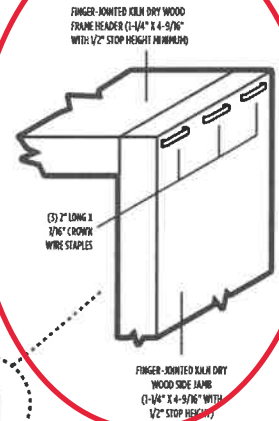
TYPICAL HINGE ATTACHMENT



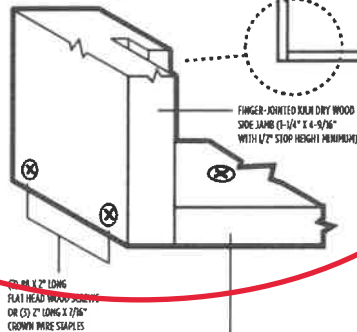
TYPICAL ASTRAGAL PROFILES



TYPICAL HEADER & SIDE JAMB ATTACHMENT



TYPICAL THRESHOLD & SIDE JAMB ATTACHMENT



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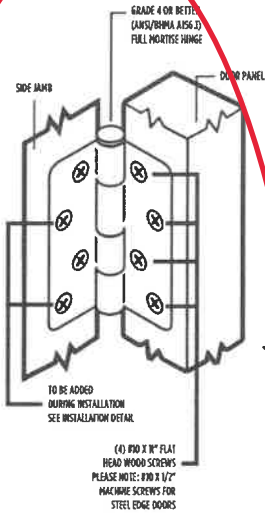
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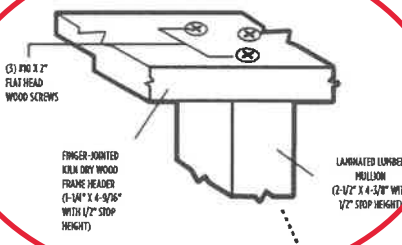
TYPICAL THRESHOLD PROFILES



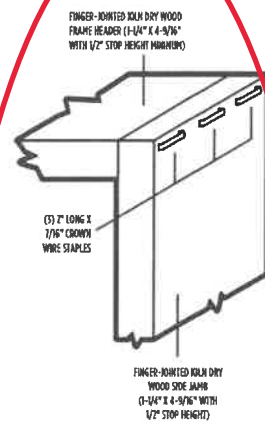
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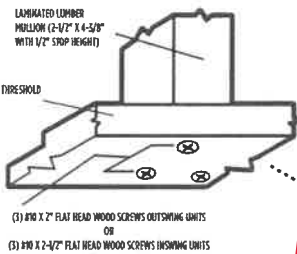
TYPICAL MULLION ATTACHMENT



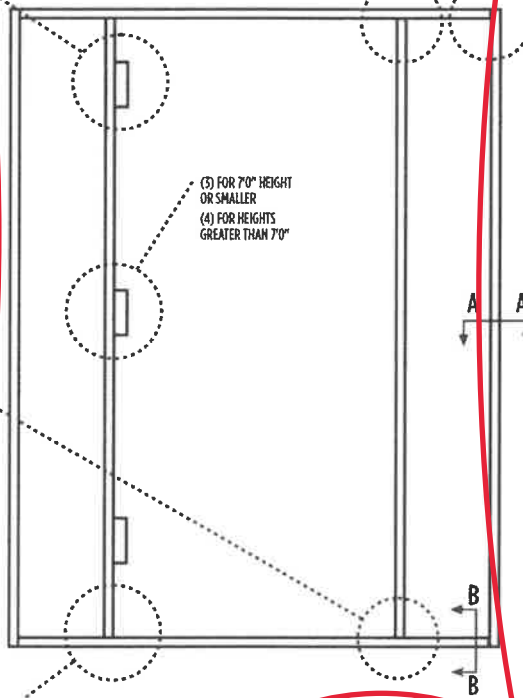
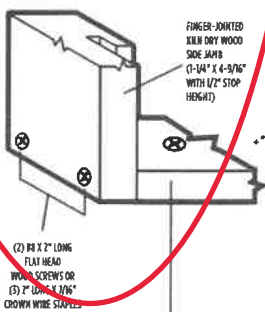
TYPICAL HEADER & SIDE JAMB ATTACHMENT



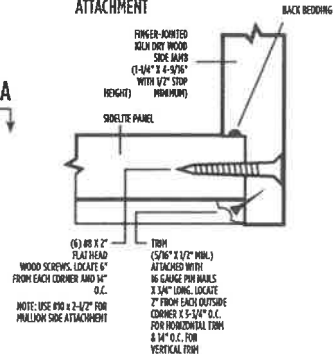
TYPICAL THRESHOLD & MULLION ATTACHMENT



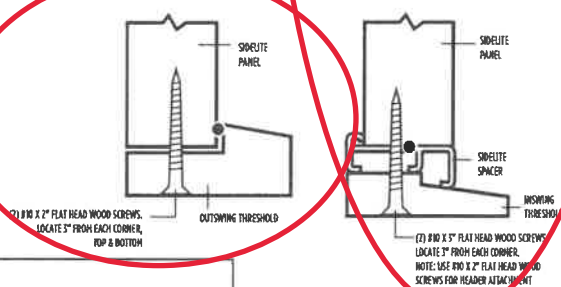
TYPICAL THRESHOLD & SIDE JAMB ATTACHMENT



**SECTION A-A
TYPICAL SIDE JAMB & SIDELITE PANEL ATTACHMENT**



**SECTION B-B
TYPICAL THRESHOLD & SIDELITE PANEL ATTACHMENT**



TYPICAL THRESHOLD PROFILES



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DATE 11/30/23

REPORT NO. ATLNC 0504.01-23

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Our Continuing program of product improvement makes specification design and product detail subject to change without notice.

Keith Owen
ATL INSPECTOR

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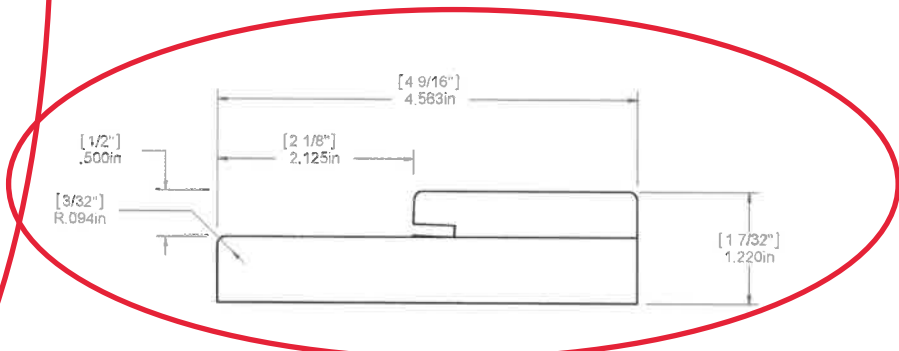
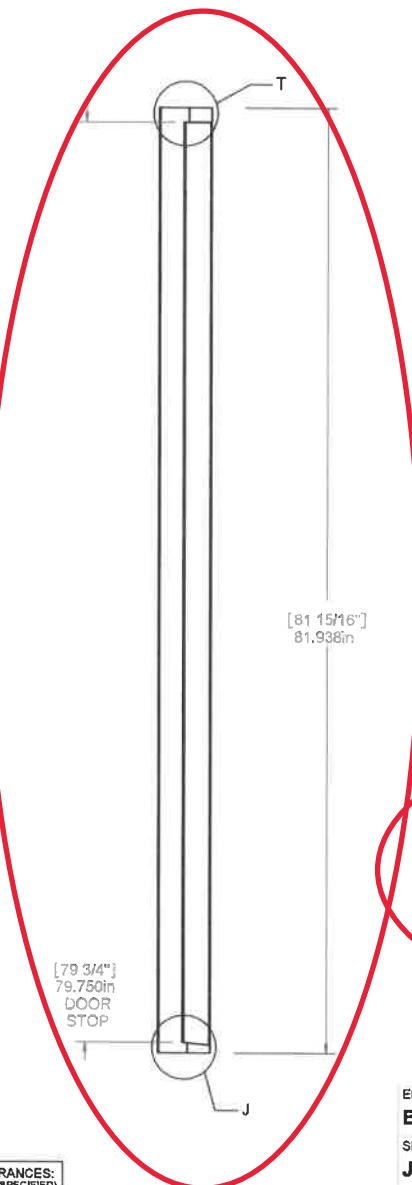
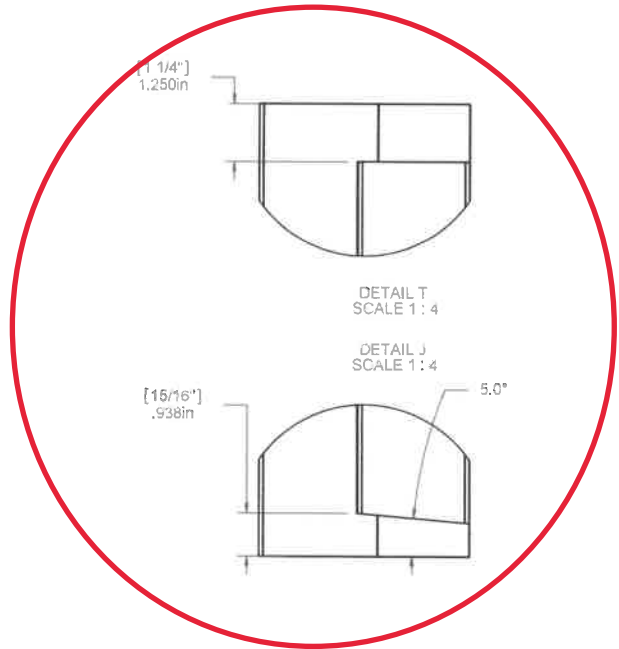
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DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

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NOTES:

- BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
- STANDARD F/J PINE
4 IN. FRAMESAVER
- STANDARD OFF-WHITE
STANDARD SINGLE COAT
- INSERT BEIGE - PE 650
TRIM WEATHERSTRIP
- FULL PACKAGE QTY : 128 / 256

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	± 0.015625
MORTISING PLACEMENT	± 0.03125

Approved
 03/31/23

ENTERED BY BJackson	DATE 03/31/2023
SPEC NUMBER JM206103	
CUSTOMER NAME Masonite Intl-West Chicago	CUSTOMER ID 00013599
SECONDARY CUSTOMER NAME	CUSTOMER ID
CUSTOMER ITEM NUMBER P-FSJ-409-RNP-I-68	

Endura
 PRODUCTS, INC.
 8817 W. MARKET ST. COLFAX, NC 27235
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JAMB LEG
LEFT HAND BLANK



WOOD PARTS
DATE: 5/8/2006

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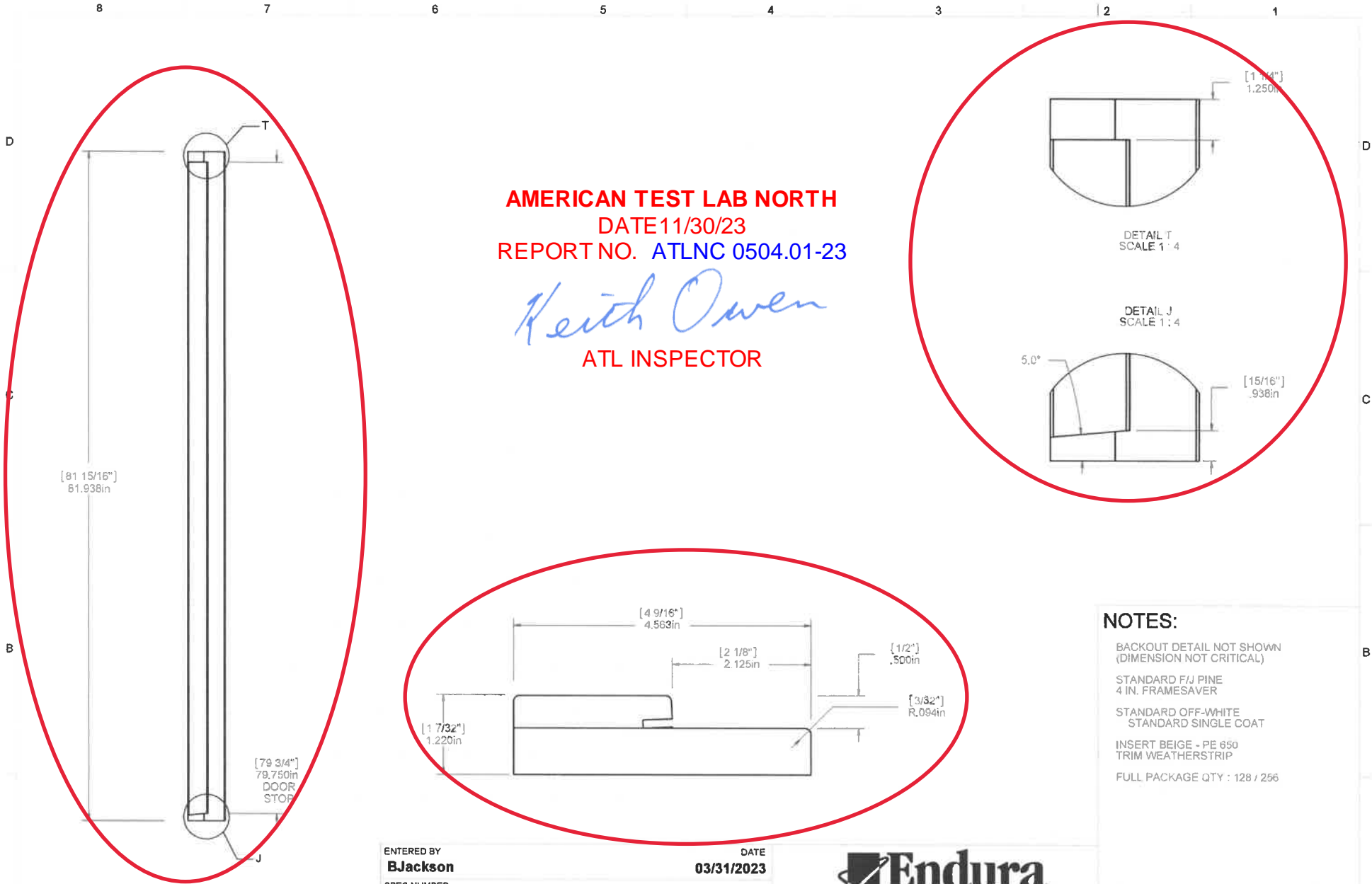
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AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

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NOTES:

- BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
- STANDARD F/J PINE 4 IN. FRAMESAVER
- STANDARD OFF-WHITE STANDARD SINGLE COAT
- INSERT BEIGE - PE 650 TRIM WEATHERSTRIP
- FULL PACKAGE QTY : 128 / 256

A

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

WOOD PARTS
DATE: 5/9/2009

Approved
 03/31/23

ENTERED BY BJackson	DATE 03/31/2023
SPEC NUMBER JM206104	
CUSTOMER NAME Masonite Intl-West Chicago	CUSTOMER ID 00013599
SECONDARY CUSTOMER NAME	CUSTOMER ID
CUSTOMER ITEM NUMBER P-FSJ-409-LNP-I-68	

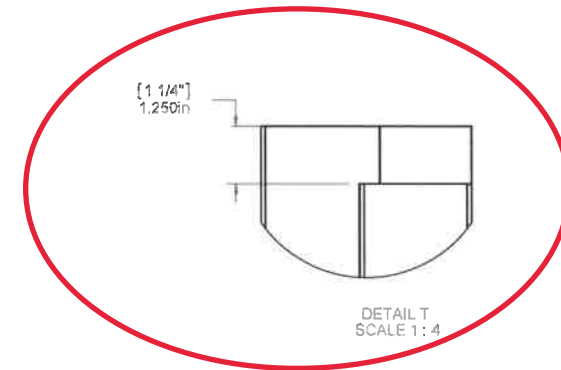
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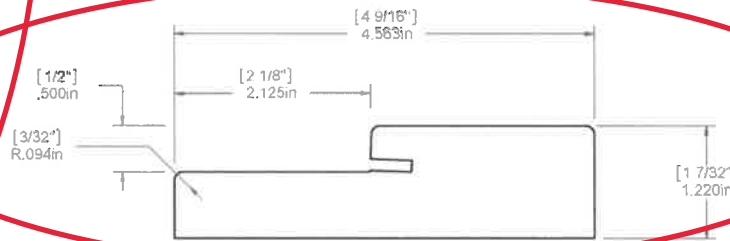


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 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

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 ATL INSPECTOR



[81 1/8"]
 81.125in



[79 7/8"]
 79.875in
 DOOR
 STOP

NOTES:
 BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
 STANDARD F/J PINE
 4 IN. FRAMESAVER
 STANDARD OFF-WHITE
 STANDARD SINGLE COAT
 INSERT BEIGE - PE 650
 TRIM WEATHERSTRIP
 FULL PACKAGE QTY : 128 / 256

Approved
 03/31/23

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

WOOD PARTS
 DATE: 5/8/2006

ENTERED BY
BJackson
 DATE
03/31/2023
 SPEC NUMBER
JM206107
 CUSTOMER NAME
Masonite Intl-West Chicago
 CUSTOMER ID
00013599
 SECONDARY CUSTOMER NAME
 CUSTOMER ID
 CUSTOMER ITEM NUMBER
P-FSJ-409-RNP-O-68

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TITLE
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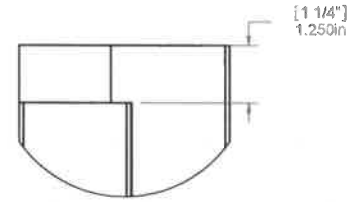
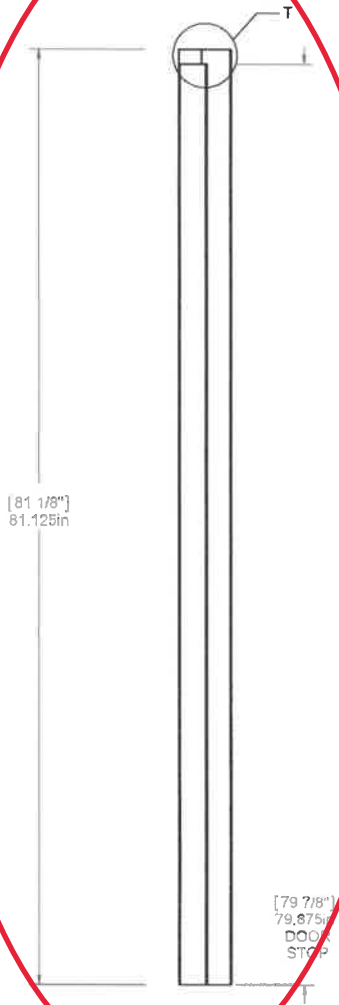
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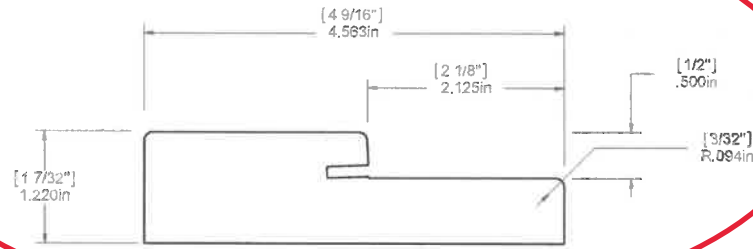
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AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR



DETAIL T
 SCALE 1 - 4



NOTES:

- BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
- STANDARD F/J PINE
4 IN. FRAMESAVER
- STANDARD OFF-WHITE
STANDARD SINGLE COAT
- INSERT BEIGE - PE 650
TRIM WEATHERSTRIP
- FULL PACKAGE QTY : 128 / 256

STANDARD TOLERANCES:
 (UNLESS OTHERWISE SPECIFIED)
 TABLE IS IN INCHES

DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

Approved
 03/31/23

ENTERED BY
BJackson
 SPEC NUMBER
JM206109
 CUSTOMER NAME
Masonite Intl-West Chicago
 SECONDARY CUSTOMER NAME
 CUSTOMER ITEM NUMBER
P-FSJ-409-LNP-O-68

DATE
03/31/2023

CUSTOMER ID
00013599

CUSTOMER ID



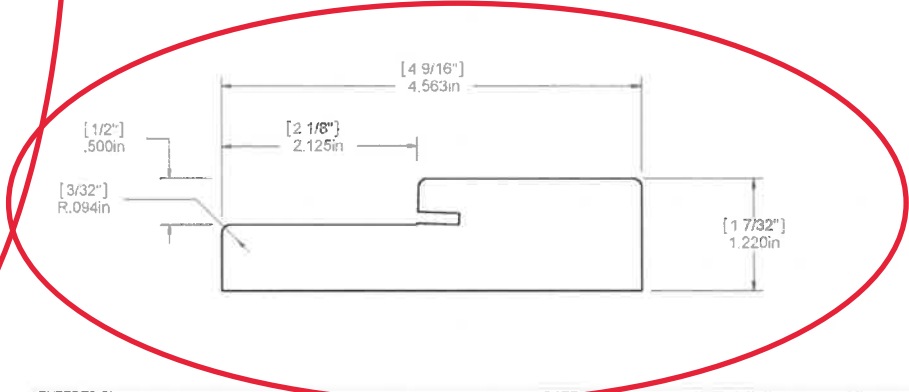
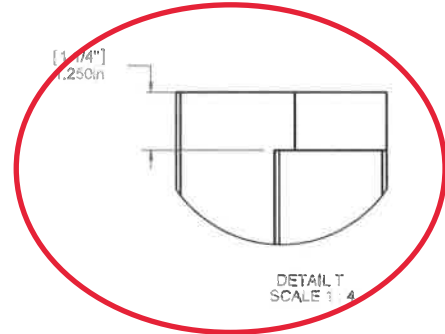
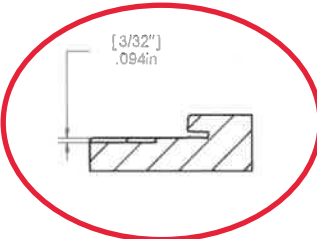
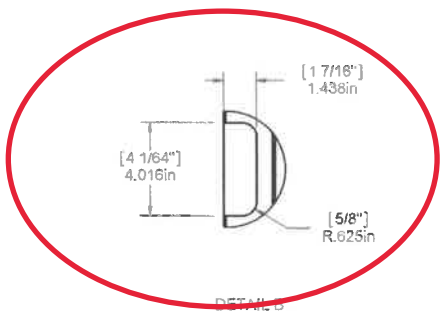
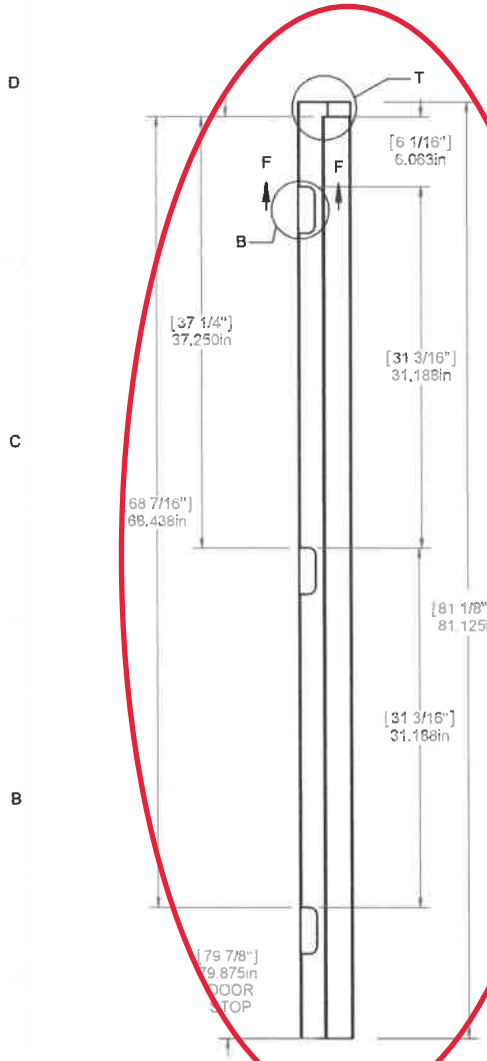
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TITLE
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NOTES:
 BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
 STANDARD FJ PINE
 4 IN. FRAMESAVER
 STANDARD OFF-WHITE
 STANDARD SINGLE COAT
 HINGE BACKSET PIN - 0.9375
 HINGE TOS TO TOH PIN - 3.75
 HINGE 1 TO 2 CENTER PIN - 4.1875
 HINGE 2 TO 3 CENTER PIN - 4.1875
 INSERT BEIGE - PE 650
 TRIM WEATHERSTRIP
 FULL PACKAGE QTY : 128 / 256

A

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

Approved
 03/31/23

ENTERED BY **BJackson** DATE **03/31/2023**
 SPEC NUMBER **JM206118**
 CUSTOMER NAME **Masonite Intl-West Chicago** CUSTOMER ID **00013599**
 SECONDARY CUSTOMER NAME CUSTOMER ID
 CUSTOMER ITEM NUMBER **P-FSJ-409-RHP-O-68**

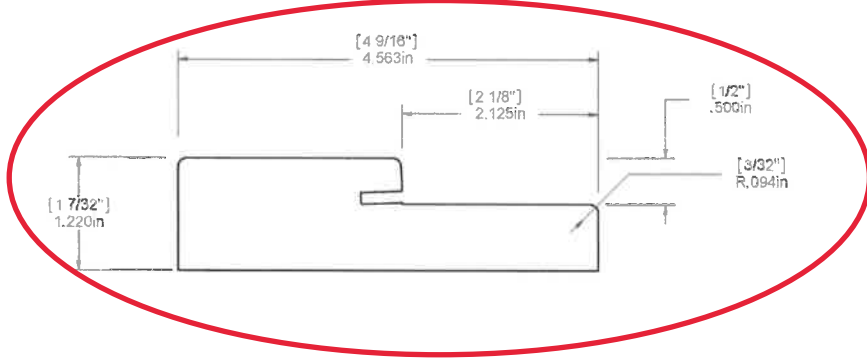
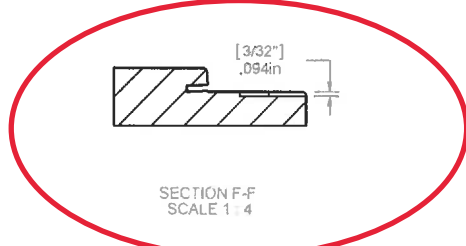
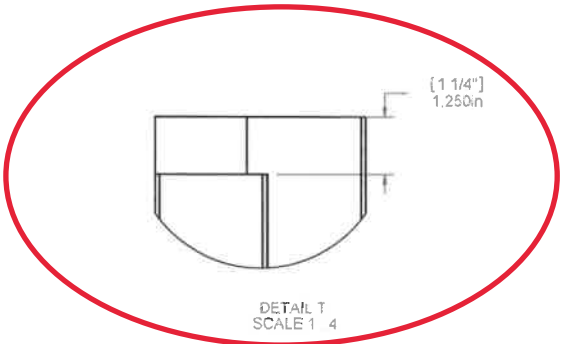
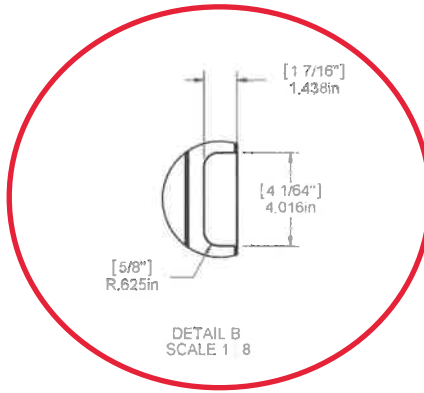
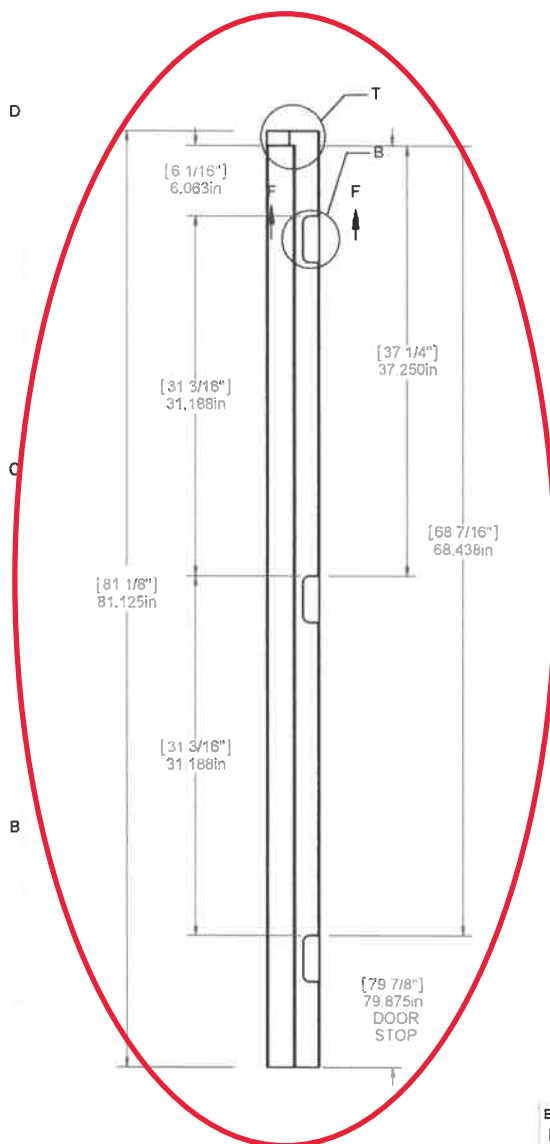
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JAMB LEG
RIGHT HAND HINGE



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ATL INSPECTOR



- NOTES:**
- BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
 - STANDARD F/J PINE
4 IN. FRAMESAVER
 - STANDARD OFF-WHITE
STANDARD SINGLE COAT
 - HINGE BACKSET PIN - 0.9375
 - HINGE TOS TO TOH PIN - 3.75
 - HINGE 1 TO 2 CENTER PIN - 4.1875
 - HINGE 2 TO 3 CENTER PIN - 4.1875
 - INSERT BEIGE - PE 650
 - TRIM WEATHERSTRIP
 - FULL PACKAGE QTY : 128 / 256

STANDARD TOLERANCES:
(UNLESS OTHERWISE SPECIFIED)
TABLE IS IN INCHES

DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	± 0.015625
MORTISING PLACEMENT	± 0.03125

WOOD PARTS
DATE: 5/6/2009

Approved
03/31/23

ENTERED BY
BJackson

SPEC NUMBER
JM206117

CUSTOMER NAME
Masonite Intl-West Chicago

SECONDARY CUSTOMER NAME

CUSTOMER ITEM NUMBER
P-FSJ-409-LHP-O-68

DATE
03/31/2023

CUSTOMER ID
00013599

CUSTOMER ID



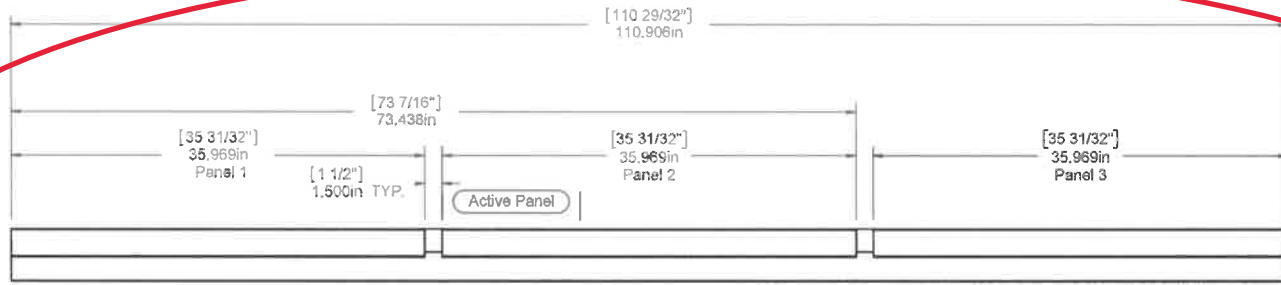
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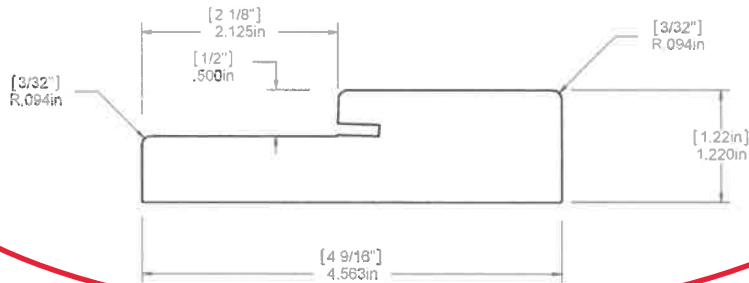
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AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR

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NOTES:

- BACKOUT DETAIL NOT SHOWN (DIMENSION NOT CRITICAL)
- STANDARD F/J PINE
- STANDARD OFF-WHITE STANDARD SINGLE COAT
- INSERT BEIGE - PE 650 INSERT INTO PANEL 2 TRIM WEATHERSTRIP
- FULL PACKAGE QTY : 128 / 256

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STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

Approved
 03/31/23

ENTERED BY BJackson	DATE 03/31/2023
SPEC NUMBER JM206151	CUSTOMER ID 00013599
CUSTOMER NAME Masonite Intl-West Chicago	TITLE HEADER DETAIL
SECONDARY CUSTOMER NAME	CUSTOMER ID
CUSTOMER ITEM NUMBER FJMH-409-303030	

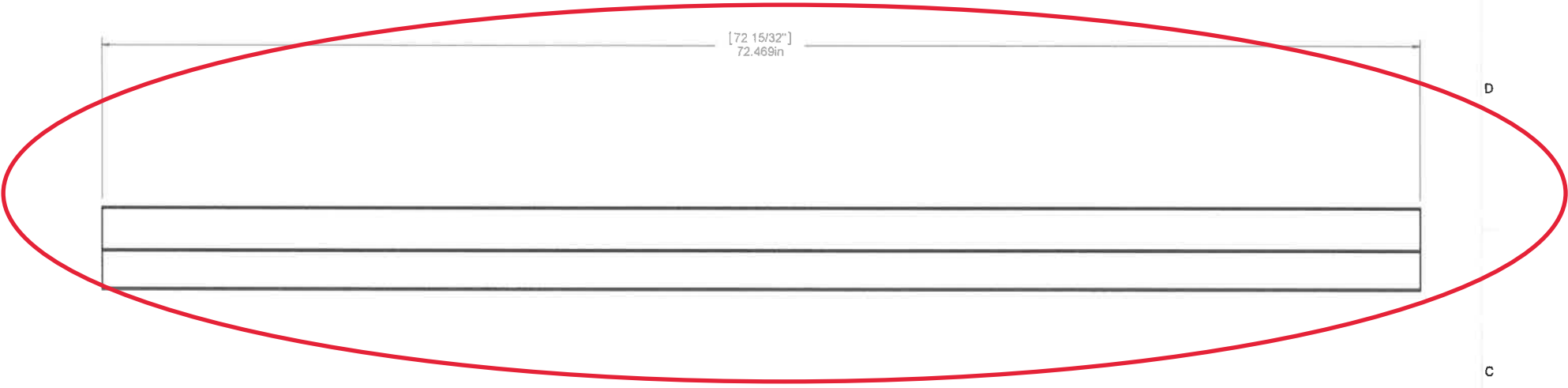


WOOD PARTS DATE: 5/8/2006 8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

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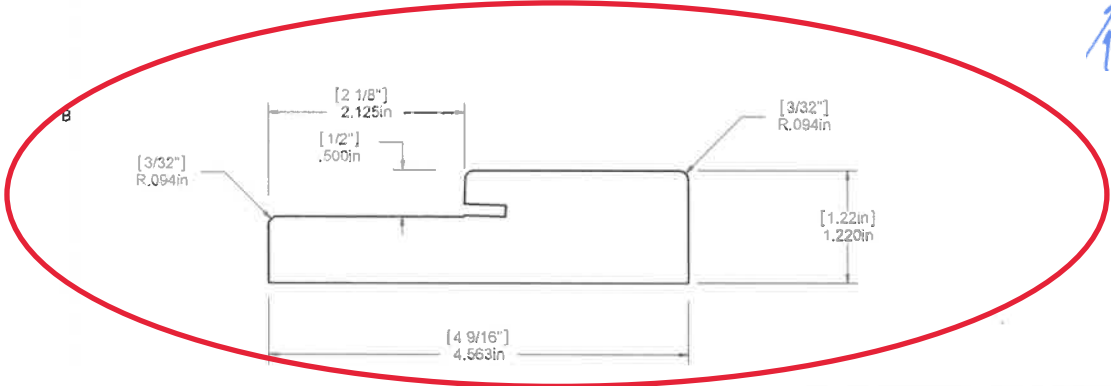
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AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
 ATL INSPECTOR

B

B



NOTES:
 BACKOUT DETAIL NOT SHOWN
 (DIMENSION NOT CRITICAL)
 STANDARD F/J PINE
 STANDARD OFF-WHITE
 STANDARD SINGLE COAT
 INSERT BEIGE - PE 650
 TRIM WEATHERSTRIP
 FULL PACKAGE QTY : 128 / 256

A

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

WOOD PARTS
DATE: 5/8/2009

Approved
 03/31/23

ENTERED BY B.Jackson	DATE 03/31/2023
SPEC NUMBER JM206100	
CUSTOMER NAME Masonite Intl-West Chicago	CUSTOMER ID 00013599
SECONDARY CUSTOMER NAME	CUSTOMER ID
CUSTOMER ITEM NUMBER FJHD-409-60	



8817 W. MARKET ST. COLFAX, NC 27235
 PHONE:(336) 688-2472 FAX:(336) 688-4478
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TITLE
HEADER DETAIL

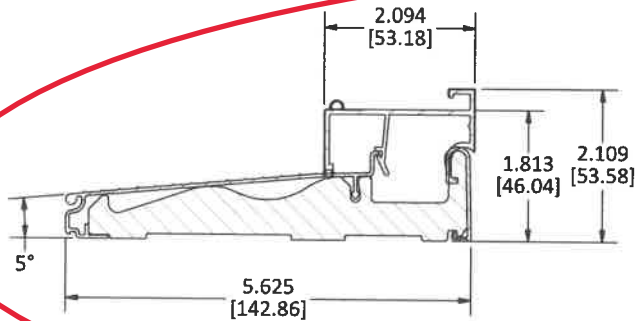
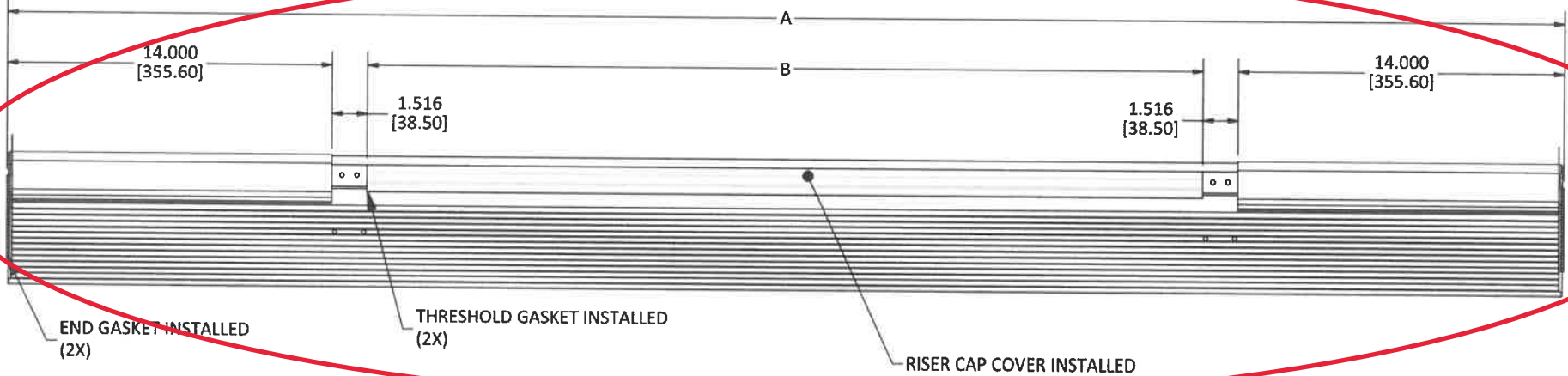


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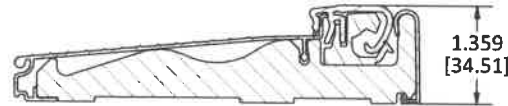
Re *Keith Owen*

ATL INSPECTOR

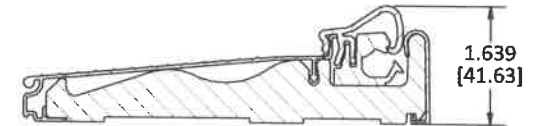
REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
A	RELEASED	653/813	ET	08/05/2021	SM



SECTION A-A



SECTION B-B
RETRACTED HEIGHT



SECTION B-B
NON-RETRACTED HEIGHT

NOTE:

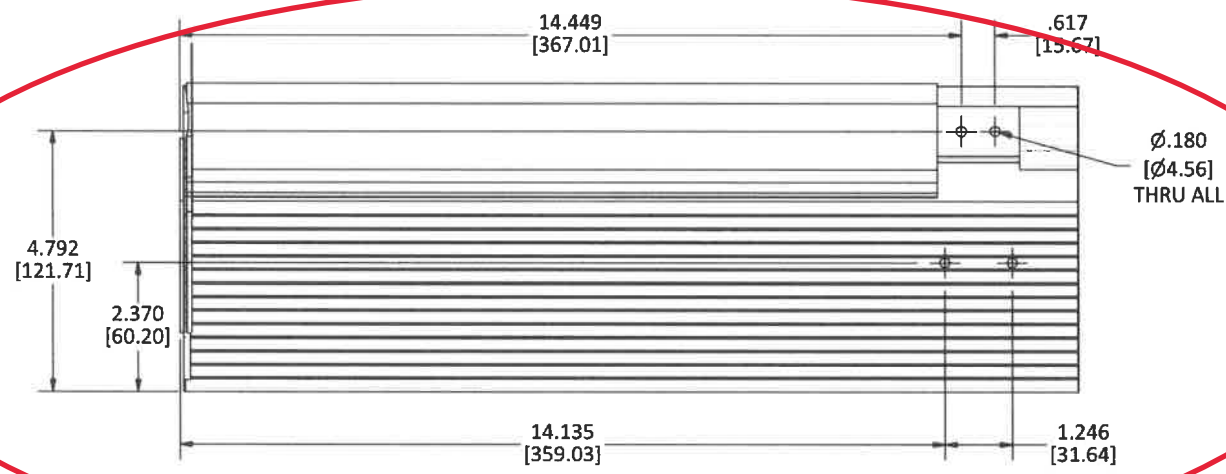
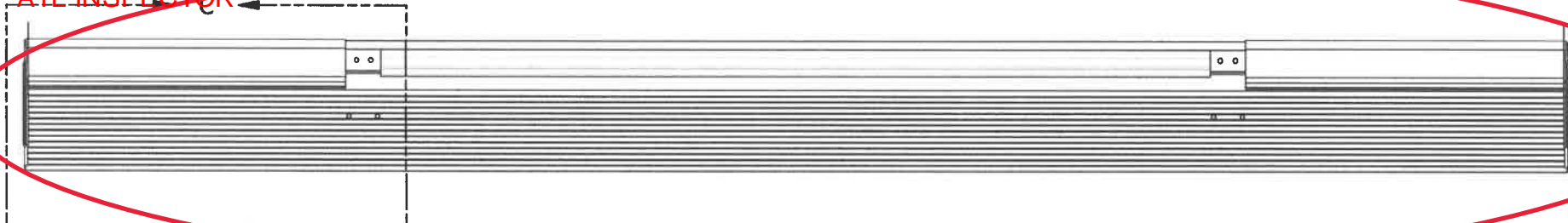
- SILL TO HAVE LINEAL SUBSTRATE FOR ABILITY TO CUT DOWN
- DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
- SYMBOL © INDICATES CRITICAL DIMENSION

CONFIDENTIAL PROPERTY OF MASONITE PRINTED DRAWING MAY NOT BE MOST RECENT VERSION

TITLE		ORIGINAL PCR		REVISION	
5.5/8" CONTINUOUS ARTICULATING SILL WITH SUBSTRATE		653/813		A	
		SCALE	SHEET	DRAWN BY	
		NTS	1 OF 3	EVT	
TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°		SHEET SIZE	DATE		
		B	2/10/2021		
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		DRAWING		C2031231	

Keith Owen

ATL INSPECTOR



DETAIL C
(2 PLACES)

- NOTE:
1. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS.
 2. SYMBOL Ⓞ INDICATES CRITICAL DIMENSION.

CONFIDENTIAL PROPERTY OF MASONITE PRINTED DRAWING MAY NOT BE MOST RECENT VERSION

TITLE 5-5/8" CONTINUOUS ARTICULATING SILL WITH SUBSTRATE		ORIGINAL PCR 653/813	REVISION A
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32"	SCALE NTS
		DECIMAL ± .031"	SHEET 2 OF 3
		ANGLE ± 1°	DRAWN BY EVT
			DATE 2/10/2021
			DRAWING C2031231

DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.

Released

AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23


Keith Owen

ATL INSPECTOR

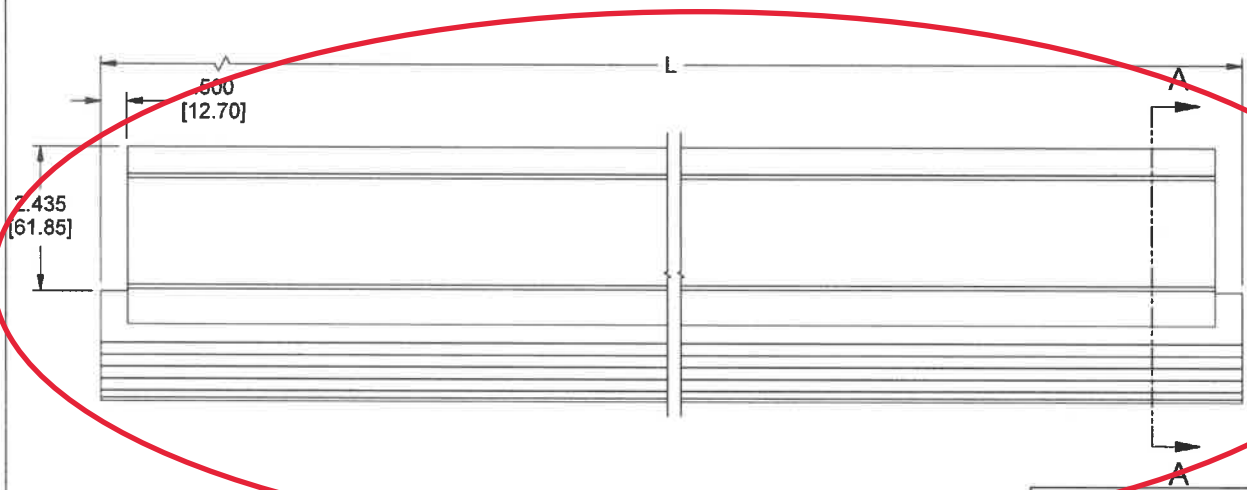
Part Number	Description	A	B
232273019.00	1/2-2/8-1/2 X 5-5/8 I/S BLACK CAP ARTICULATING SILL MILL FINISH W/SUB	63.000 [1600.20]	31.969 [812.01]
232273020.00	1/2-3/0-1/2 X 5-5/8 I/S BLACK CAP ARTICULATING SILL MILL FINISH W/SUB	67.000 [1701.80]	35.969 [913.61]
232283019.00	1/2-2/8-1/2 X 5-5/8 I/S BLACK CAP ARTICULATING SILL BRONZE FINISH W/SUB	63.000 [1600.20]	31.969 [812.01]
232283020.00	1/2-3/0-1/2 X 5-5/8 I/S BLACK CAP ARTICULATING SILL BRONZE FINISH W/SUB	67.000 [1701.80]	35.969 [913.61]

NOTE:

1. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS.
2. SYMBOL Ⓢ INDICATES CRITICAL DIMENSION.

TITLE 5-5/8" CONTINUOUS ARTICULATING SILL WITH SUBSTRATE		ORIGINAL PER 653/813	REVISION A
	TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	SCALE NTS	SHEET 3 OF 3
	<small>DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.</small>	SHEET SIZE B	DRAWN BY EVT
		DATE 2/10/2021	DRAWING C2031231

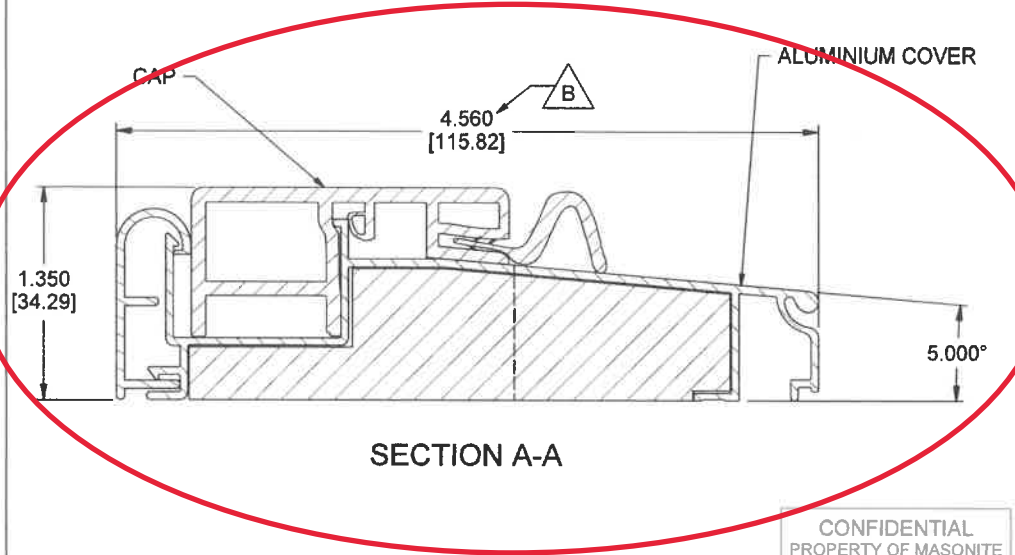
Released



REVISION HISTORY					
REV	DESCRIPTION	PCR	DRW BY	DATE	CHK BY
A	RELEASE	9769	EVT	03/09/18	BK
B	OVERALL WIDTH DIM REVISED, SILL NAME CHANGED TO Z-SERIES	591	EVT	11/08/19	BK

AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
 ATL INSPECTOR



PART #	SIZE	DIM. L	ALUMINIUM COVER & CAP FINISH	DESCRIPTION
23161526.000	2/6	30.000 [762.00]	MILL & WOODGRAIN	2/6 X 4-9/16 Z SILL
23162526.000	2/6	30.000 [762.00]	BRONZE & WOODGRAIN	2/6 X 4-9/16 Z SILL
23163526.000	2/6	30.000 [762.00]	MILL & BLACK	2/6 X 4-9/16 Z SILL
23164526.000	2/6	30.000 [762.00]	BRONZE & BLACK	2/6 X 4-9/16 Z SILL
23161528.000	2/8	32.000 [812.80]	MILL & WOODGRAIN	2/8 X 4-9/16 Z SILL
23162528.000	2/8	32.000 [812.80]	BRONZE & WOODGRAIN	2/8 X 4-9/16 Z SILL
23163528.000	2/8	32.000 [812.80]	MILL & BLACK	2/8 X 4-9/16 Z SILL
23164528.000	2/8	32.000 [812.80]	BRONZE BLACK	2/8 X 4-9/16 Z SILL
23161530.000	3/0	36.000 [914.40]	MILL & WOODGRAIN	3/0 X 4-9/16 Z SILL
23162530.000	3/0	36.000 [914.40]	BRONZE & WOODGRAIN	3/0 X 4-9/16 Z SILL
23163530.000	3/0	36.000 [914.40]	MILL & BLACK	3/0 X 4-9/16 Z SILL
23164530.000	3/0	36.000 [914.40]	BRONZE BLACK	3/0 X 4-9/16 Z SILL
23161572.000	6/0	72.500 [1841.50]	MILL & WOODGRAIN	6/0 X 4-9/16 Z SILL
23162572.000	6/0	72.500 [1841.50]	BRONZE & WOODGRAIN	6/0 X 4-9/16 Z SILL
23163572.000	6/0	72.500 [1841.50]	MILL & BLACK	6/0 X 4-9/16 Z SILL
23164572.000	6/0	72.500 [1841.50]	BRONZE BLACK	6/0 X 4-9/16 Z SILL

- NOTE:**
1. SUBSTRATE TO BE CONTINUOUS AND FASTENED IN PLACE. CAVITY SUBSTRATE WITH SOLID BLOCKS (MIN 3") ON ENDS IS ACCEPTABLE ON SILLS 36" AND SMALLER.
 2. BRONZE WEATHER-STRIP AND MATCHING SIDELITE PANELS SPACERS TO BE INSTALLED WHERE APPLICABLE.
 3. SYMBOL (C) INDICATES CRITICAL DIMENSION
 4. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS

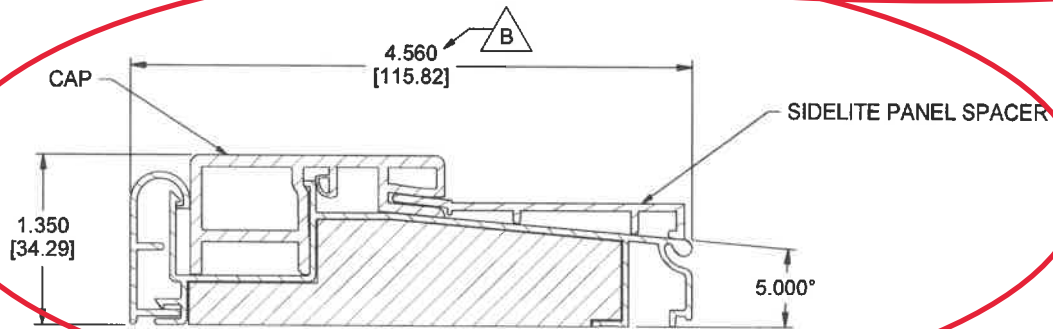
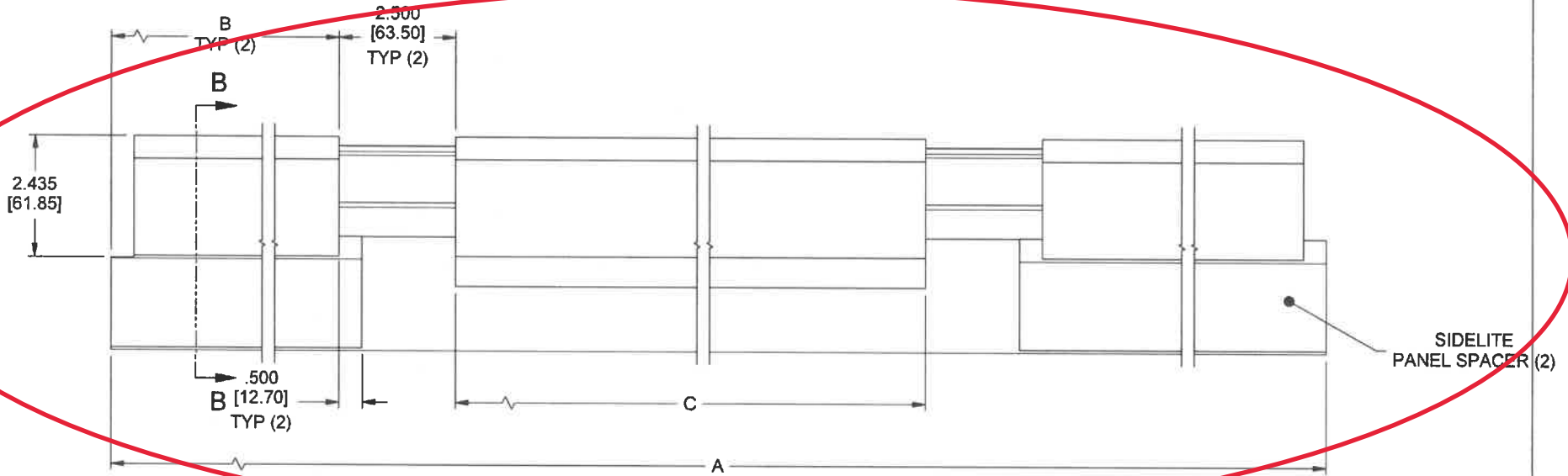
TITLE: Z-SERIES OUTSWING BUMPER SILL		ORIGINAL PCN NO.: 9769	REV: B
TOLERANCES UNLESS OTHERWISE NOTED ARE:		SCALE: NTS	DRAWN: 01/23/18
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		SHEET SIZE: B	DRAWN BY: EVT
DRAWING NO.: C2030805		SHEET: 1 OF 3	

CONFIDENTIAL
 PROPERTY OF MASONITE



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Released



SECTION B-B

AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
 ATL INSPECTOR

CONFIDENTIAL
 PROPERTY OF MASONITE


IF PRINTED MAY NOT BE MOST RECENT VERSION

TITLE: Z-SERIES OUTSWING BUMPER SILL		ORIGINAL PCN NO.: 9769	REV: B
MASONITE.	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32"	SCALE: NTS
		DECIMAL ± .031"	DRAWN: 01/23/18
		ANGLE ± 1°	DRAWN BY: EVT
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		SHEET SIZE: B	SHEET: 2 OF 3
		DRAWING NO.: C2030805	

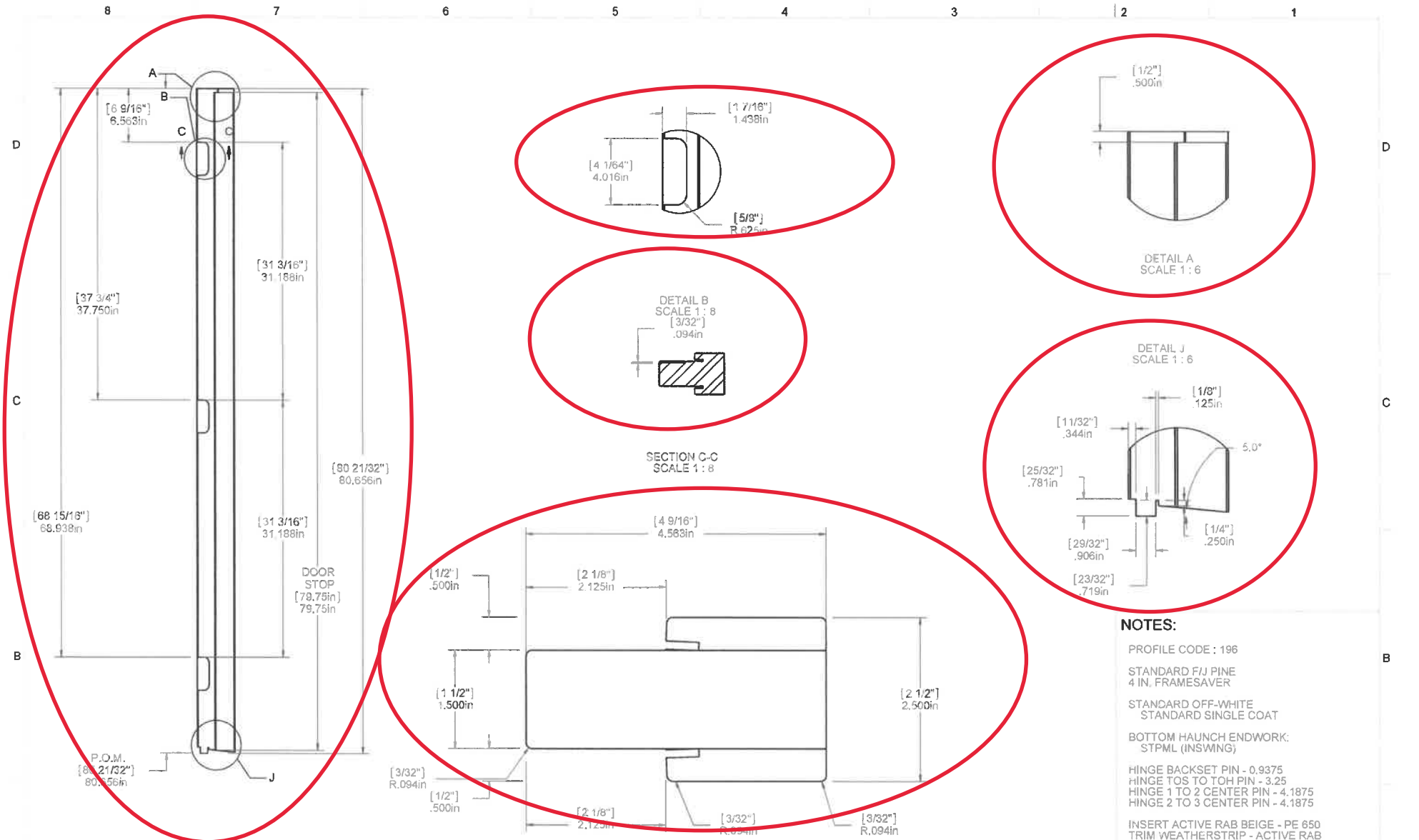
AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR

PART #	DIM. A	DIM. B	DIM. C	ALUMINUM CAP & CAP FINISH	DESCRIPTION
231613023.00	59.000 [1498.60]	11.500 [292.10]	31.000 [787.40]	MILL & WOODGRAIN	1/0-2/8-1/0 X 4-9/16 Z SILL W/ SUB
231623023.00	59.000 [1498.60]	11.500 [292.10]	31.000 [787.40]	BRONZE & WOODGRAIN	1/0-2/8-1/0 X 4-9/16 Z SILL W/ SUB
231633023.00	59.000 [1498.60]	11.500 [292.10]	31.000 [787.40]	MILL & BLACK	1/0-2/8-1/0 X 4-9/16 Z SILL W/ SUB
231643023.00	59.000 [1498.60]	11.500 [292.10]	31.000 [787.40]	BRONZE & BLACK	1/0-2/8-1/0 X 4-9/16 Z SILL W/ SUB
231613014.00	63.000 [1600.20]	11.500 [292.10]	35.000 [889.00]	MILL & WOODGRAIN	1/0-3/0-1/0 X 4-9/16 Z SILL W/ SUB
231623014.00	63.000 [1600.20]	11.500 [292.10]	35.000 [889.00]	BRONZE & WOODGRAIN	1/0-3/0-1/0 X 4-9/16 Z SILL W/ SUB
231633014.00	63.000 [1600.20]	11.500 [292.10]	35.000 [889.00]	MILL & BLACK	1/0-3/0-1/0 X 4-9/16 Z SILL W/ SUB
231643014.00	63.000 [1600.20]	11.500 [292.10]	35.000 [889.00]	BRONZE & BLACK	1/0-3/0-1/0 X 4-9/16 Z SILL W/ SUB
231613019.00	63.000 [1600.20]	13.500 [342.90]	31.000 [787.40]	MILL & WOODGRAIN	1/2-2/8-1/2 X 4-9/16 Z SILL W/ SUB
231623019.00	63.000 [1600.20]	13.500 [342.90]	31.000 [787.40]	BRONZE & WOODGRAIN	1/2-2/8-1/2 X 4-9/16 Z SILL W/ SUB
231633019.00	63.000 [1600.20]	13.500 [342.90]	31.000 [787.40]	MILL & BLACK	1/2-2/8-1/2 X 4-9/16 Z SILL W/ SUB
231643019.00	63.000 [1600.20]	13.500 [342.90]	31.000 [787.40]	BRONZE & BLACK	1/2-2/8-1/2 X 4-9/16 Z SILL W/ SUB
231613020.00	67.000 [1701.80]	13.500 [342.90]	35.000 [889.00]	MILL & WOODGRAIN	1/2-3/0-1/2 X 4-9/16 Z SILL W/ SUB
231623020.00	67.000 [1701.80]	13.500 [342.90]	35.000 [889.00]	BRONZE & WOODGRAIN	1/2-3/0-1/2 X 4-9/16 Z SILL W/ SUB
231633020.00	67.000 [1701.80]	13.500 [342.90]	35.000 [889.00]	MILL & BLACK	1/2-3/0-1/2 X 4-9/16 Z SILL W/ SUB
231643020.00	67.000 [1701.80]	13.500 [342.90]	35.000 [889.00]	BRONZE & BLACK	1/2-3/0-1/2 X 4-9/16 Z SILL W/ SUB

TITLE: Z-SERIES OUTSWING BUMPER SILL		ORIGINAL PCN NO.: 9769	REV: B
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	SCALE: NTS
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		DRAWN: 01/23/18 DRAWN BY: EVT
		SHEET SIZE: B	SHEET: 3 OF 3
		DRAWING NO.: C2030805	

IF PRINTED MAY NOT BE MOST RECENT VERSION



NOTES:

- PROFILE CODE : 196
- STANDARD FIJ PINE 4 IN. FRAMESAVER
- STANDARD OFF-WHITE STANDARD SINGLE COAT
- BOTTOM HAUNCH ENDWORK: STPML (INSWING)
- HINGE BACKSET PIN - 0.9375
- HINGE TOS TO TOH PIN - 3.25
- HINGE 1 TO 2 CENTER PIN - 4.1875
- HINGE 2 TO 3 CENTER PIN - 4.1875
- INSERT ACTIVE RAB BEIGE - PE 650
- TRIM WEATHERSTRIP - ACTIVE RAB
- FULL PACKAGE QTY : 21 (7 WIDE X 3 HIGH)

STANDARD TOLERANCES:
(UNLESS OTHERWISE SPECIFIED)
TABLE IS IN INCHES

DIMENSION TYPE	TOLERANCE
PROFILE	± .015825
CUT LENGTH	± .03125
MORTISING	± 0.015625
MORTISING PLACEMENT	± 0.03125

WOOD PARTS
DATE: 5/8/2009

ENTERED BY
BJackson

DATE
03/31/2023

SPEC NUMBER
ML206158

CUSTOMER NAME
Masonite Intl-West Chicago

SECONDARY CUSTOMER NAME

CUSTOMER PART NUMBER
P-FSM-409-RHP-I-68

CUSTOMER ID
00013599

CUSTOMER ID

Endura
PRODUCTS, INC.

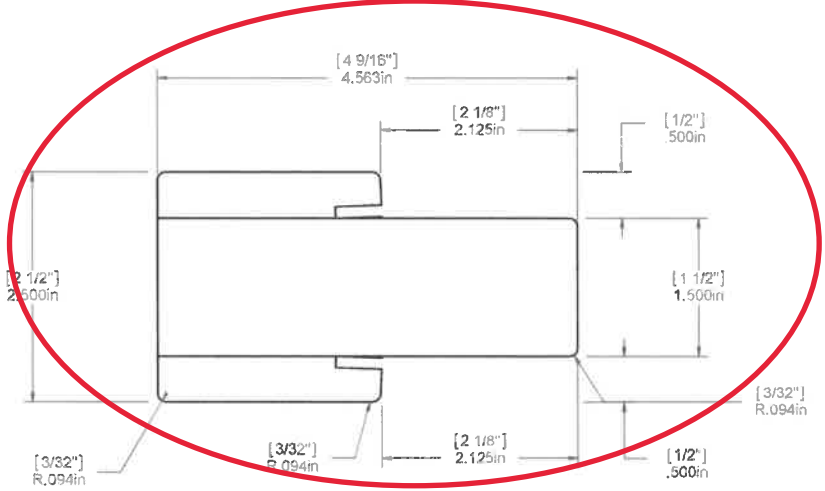
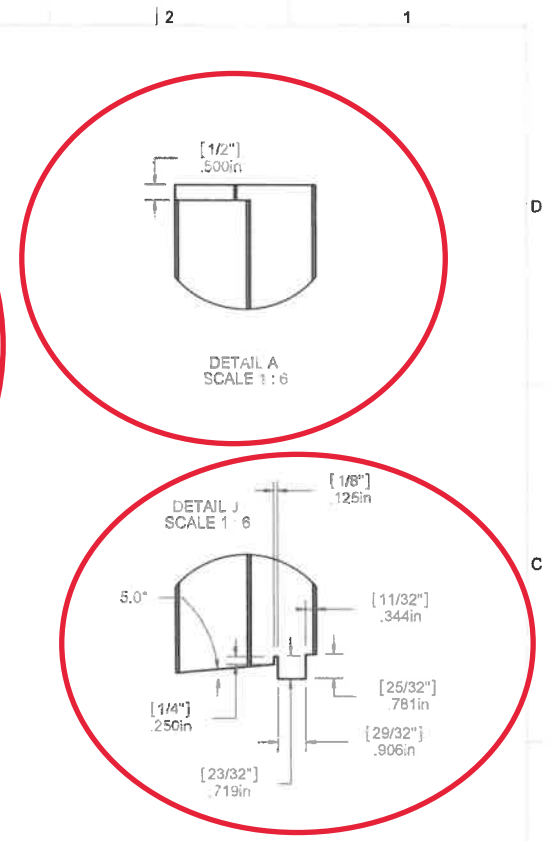
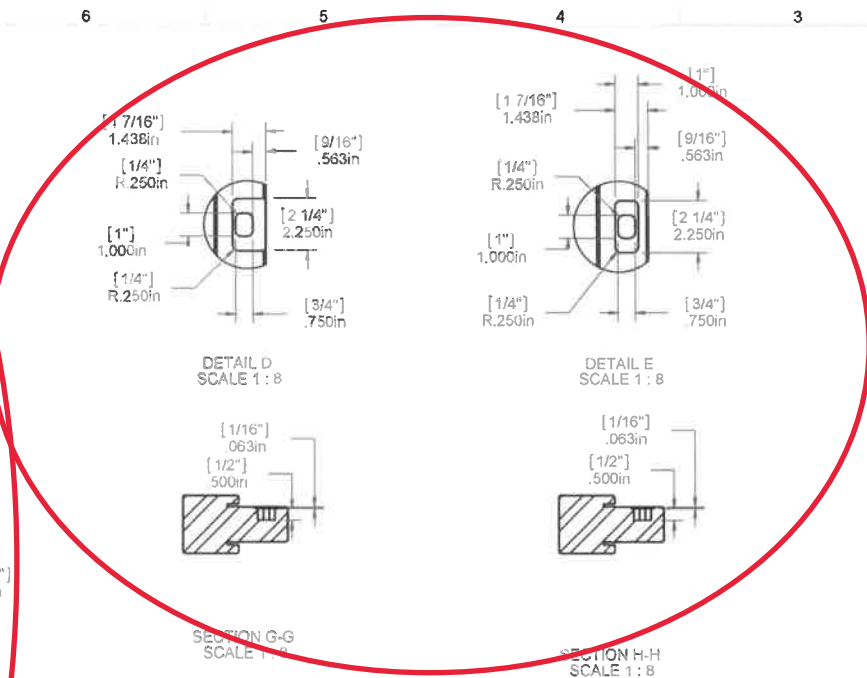
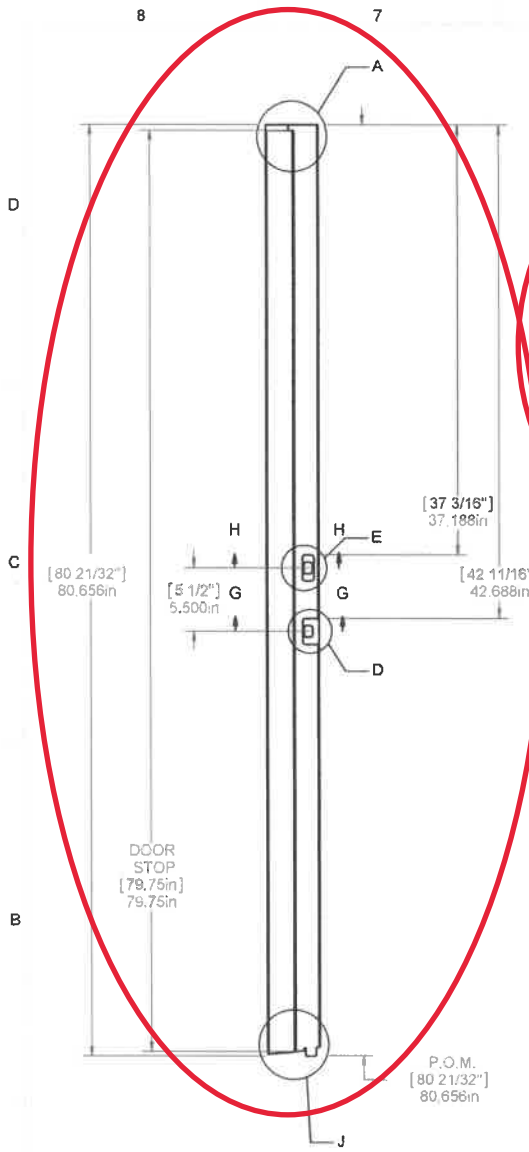
8817 W. MARKET ST. COLFAX, NC 27235
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WWW.ENDURAPRODUCTS.COM

AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

**HAUNCHED MULL
RIGHT HAND HINGE**



Keith Owen
ATL INSPECTOR



NOTES:

- PROFILE CODE 196
- STANDARD F/J PINE 4 IN. FRAMESAVER
- STANDARD OFF-WHITE STANDARD SINGLE COAT
- BOTTOM HAUNCH ENDWORK: STPML (IN SWING)
- STRIKE 1 BACKSET PIN - 0.5625
- STRIKE 2 BACKSET PIN - 0.5625
- INSERT ACTIVE RAB BEIGE - PE 650
- TRIM WEATHERSTRIP - ACTIVE RAB
- FULL PACKAGE QTY : 21 (7 WIDE X 3 HIGH)

A

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

WOOD PARTS
DATE: 5/9/2006

ENTERED BY **BJackson** DATE **03/31/2023**

SPEC NUMBER **ML206168**

CUSTOMER NAME **Masonite Intl-West Chicago** CUSTOMER ID **00013599**

SECONDARY CUSTOMER NAME

CUSTOMER ITEM NUMBER **P-FSM-409-RSP-I-68**

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 PRODUCTS, INC.
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 PHONE: (336) 668-2472 FAX: (336) 668-4478
 WWW.ENDURAPRODUCTS.COM

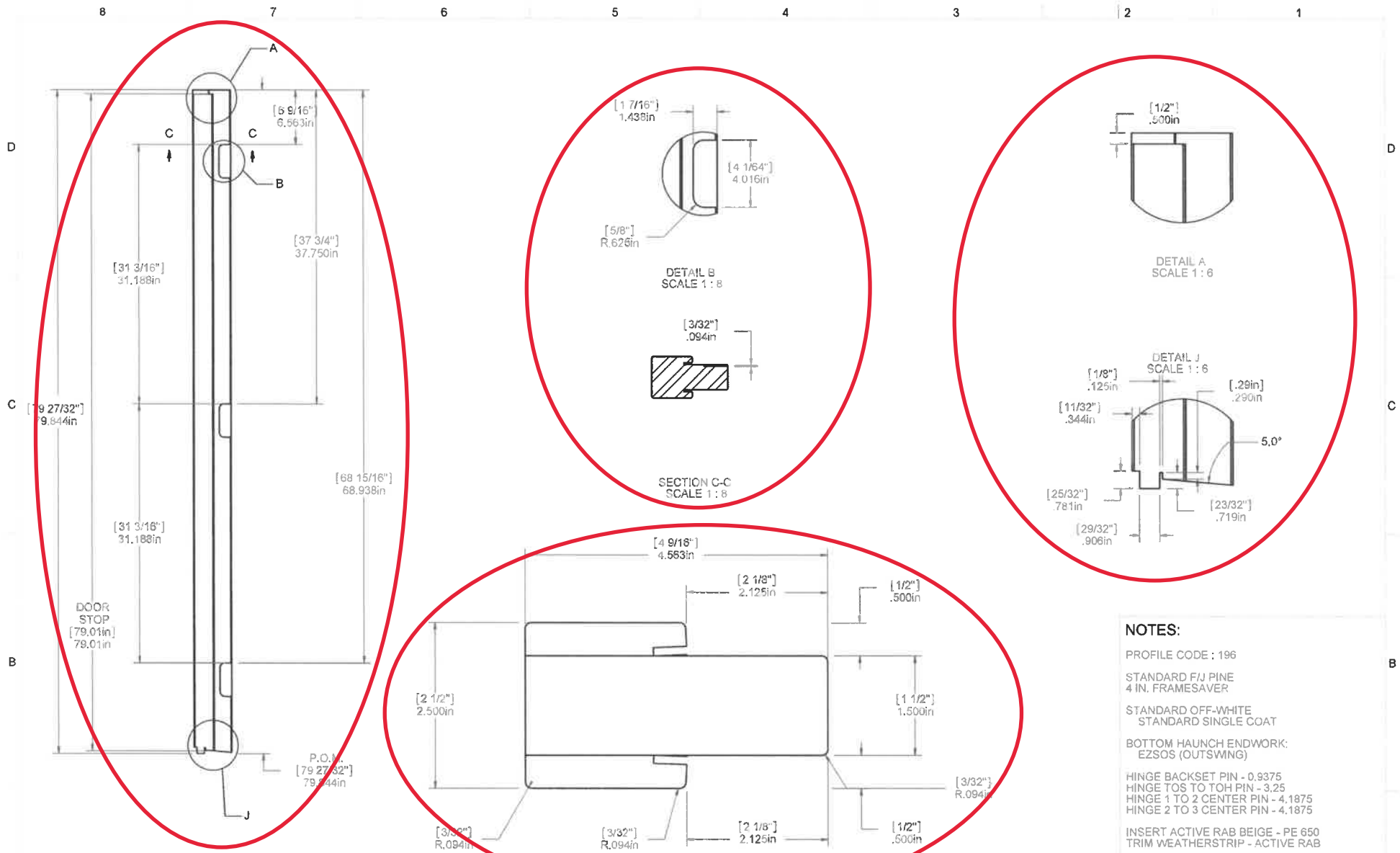
AMERICAN TEST LAB NORTH
 DATE **11/30/23**
 REPORT NO. **ATLNC 0504.01-23**

TITLE
**HAUNCHED MULL
 RIGHT HAND STRIKE**



Keith Owen

ATL INSPECTOR



NOTES:

- PROFILE CODE : 196
- STANDARD F/J PINE
4 IN. FRAMESAVER
- STANDARD OFF-WHITE
STANDARD SINGLE COAT
- BOTTOM HAUNCH ENDWORK:
EZSOS (OUTSWING)
- HINGE BACKSET PIN - 0.9375
- HINGE TOS TO TOH PIN - 3.25
- HINGE 1 TO 2 CENTER PIN - 4.1875
- HINGE 2 TO 3 CENTER PIN - 4.1875
- INSERT ACTIVE RAB BEIGE - PE 650
- TRIM WEATHERSTRIP - ACTIVE RAB
- FULL PACKAGE QTY : 21 (7 WIDE X 3 HIGH)

A

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

WOOD PARTS
DATE: 5/8/2009

ENTERED BY: **BJackson** DATE: **03/31/2023**

SPEC NUMBER: **ML206165**

CUSTOMER NAME: **Masonite Intl-West Chicago** CUSTOMER ID: **00013599**

SECONDARY CUSTOMER NAME: CUSTOMER ID:

CUSTOMER ITEM NUMBER: **P-FSM-409-LHP-O-68**

Endura
PRODUCTS, INC.

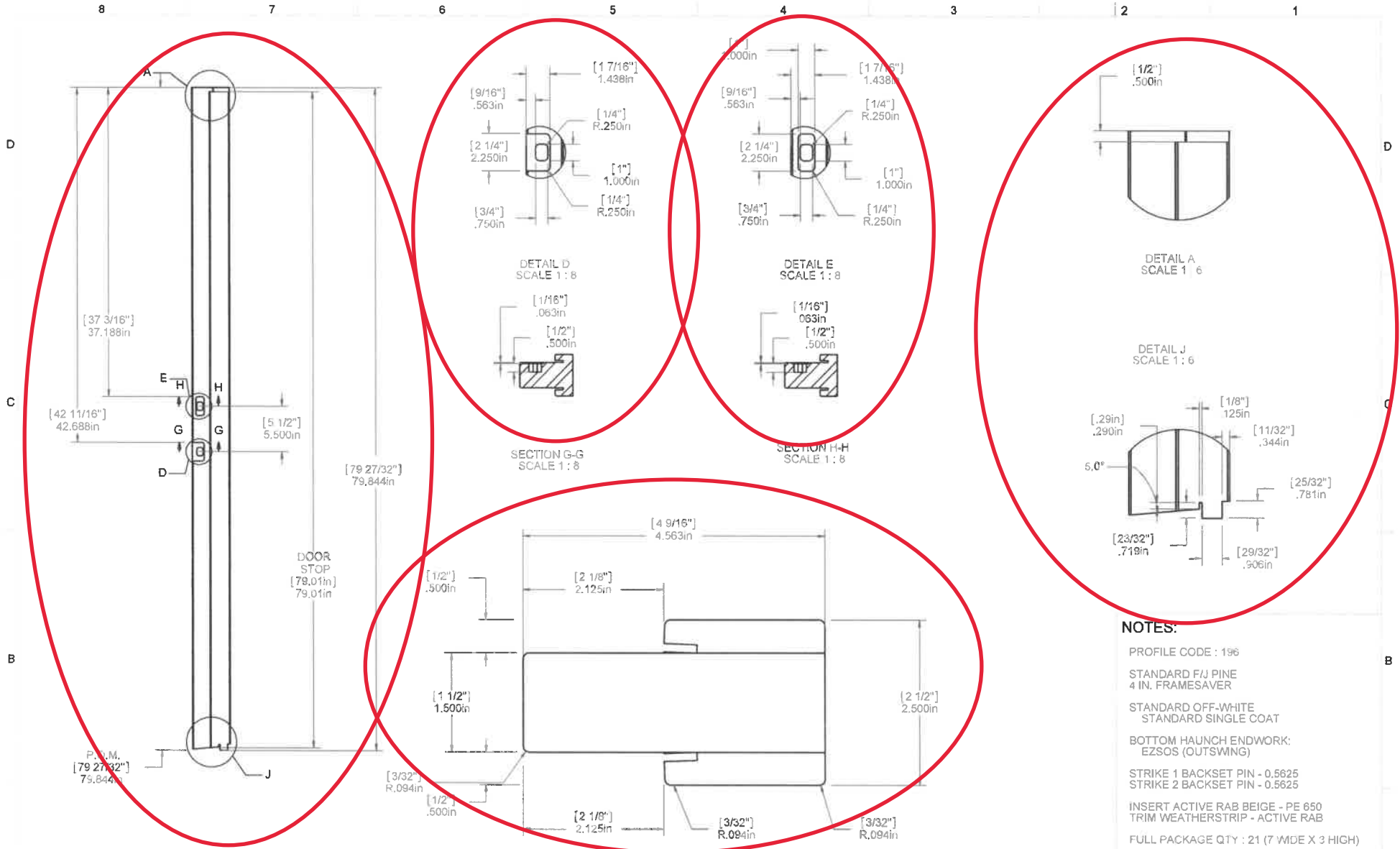
8817 W. MARKET ST. COLFAX, NC 27235
PHONE: (336) 668-2472 FAX: (336) 668-4478
WWW.ENDURAPRODUCTS.COM

AMERICAN TEST LAB NORTH
DATE **11/30/23**
REPORT NO. **ATLNC 0504.01-23**

TITLE: **HAUNCHED MULL
LEFT HAND HINGE**



Keith Owen
ATL INSPECTOR



NOTES:

- PROFILE CODE : 196
- STANDARD F/J PINE
- 4 IN. FRAMESAVER
- STANDARD OFF-WHITE
- STANDARD SINGLE COAT
- BOTTOM HAUNCH ENDWORK:
EVSOS (OUTSWING)
- STRIKE 1 BACKSET PIN - 0.5625
- STRIKE 2 BACKSET PIN - 0.5625
- INSERT ACTIVE RAB BEIGE - PE 650
- TRIM WEATHERSTRIP - ACTIVE RAB
- FULL PACKAGE QTY : 21 (7 WIDE X 3 HIGH)

A

STANDARD TOLERANCES: (UNLESS OTHERWISE SPECIFIED) TABLE IS IN INCHES	
DIMENSION TYPE	TOLERANCE
PROFILE	± .015625
CUT LENGTH	± .03125
MORTISING	±0.015625
MORTISING PLACEMENT	±0.03125

WOOD PARTS
DATE: 5/8/2009

ENTERED BY
BJackson

DATE
03/31/2023

SPEC NUMBER
ML206171

CUSTOMER NAME
Masonite Intl-West Chicago

SECONDARY CUSTOMER NAME

CUSTOMER PART NUMBER
P-FSM-409-LSP-O-68

CUSTOMER ID
00013599

CUSTOMER ID

Endura
PRODUCTS, INC.

8817 W. MARKET ST. COLFAX, NC 27235
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AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

HAUNCHED MULL
LEFT HAND STRIKE

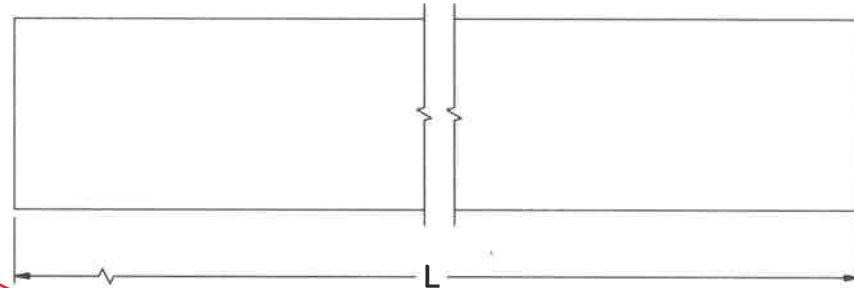
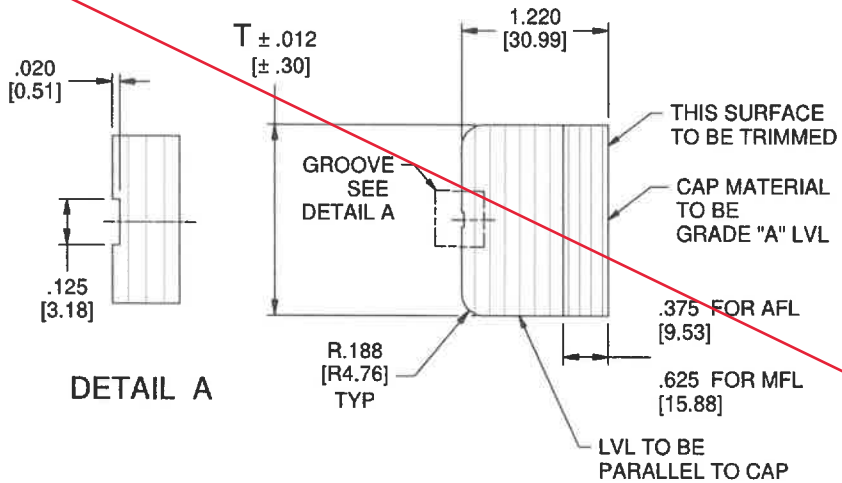


Keith Owen

ATL INSPECTOR

Released

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
E	(10) PART NUMBERS ADDED.	718	LBH	9/30/20	AAV
F	ADDED NOTE 8	940	DB	05/19/2022	AAV



AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR

PART NUMBER	DESCRIPTION	T	L	TYPE
582202150628.3750	28.375" FJ PN RAIL TOP	1.573 [39.95]	28.375 [720.73]	AFL
582202150628.5940	28.594" FJ PN RAIL TOP	1.573 [39.95]	28.594 [726.29]	MFL
582202150630.3750	30.375" FJ PN RAIL TOP	1.573 [39.95]	30.375 [771.53]	AFL
582202150630.5940	30.594" FJ PN RAIL TOP	1.573 [39.95]	30.594 [777.09]	MFL
582202150632.3750	32.375" FJ PN RAIL TOP	1.573 [39.95]	32.375 [822.33]	AFL
582202150632.5940	32.594" FJ PN RAIL TOP	1.573 [39.95]	32.594 [827.89]	MFL
582202150633.0310	33.031" FJ PN RAIL TOP	1.573 [39.95]	33.031 [838.99]	AFL
582202150634.3750	34.375" FJ PN RAIL TOP	1.573 [39.95]	34.375 [873.13]	AFL
582202150634.5940	34.594" FJ PN RAIL TOP	1.573 [39.95]	34.594 [878.69]	MFL
582202150340.5940	40.594" FJ PN RAIL TOP	1.573 [39.95]	40.594 [1031.09]	MFL
582202150728.3750	28.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	28.375 [720.73]	AFL
582202150728.5940	28.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	28.594 [726.29]	MFL
582202150730.3750	30.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	30.375 [771.53]	AFL
582202150730.5940	30.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	30.594 [777.09]	MFL
582202150732.3750	32.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	32.375 [822.33]	AFL
582202150732.5940	32.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	32.594 [827.89]	MFL
582202150733.0310	33.031" (GEN) FJ PN RAIL TOP	1.593 [40.46]	33.031 [838.99]	AFL
582202150734.3750	34.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	34.375 [873.13]	AFL
582202150734.5940	34.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	34.594 [878.69]	MFL
582202150740.5940	40.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	40.594 [1031.09]	MFL

NOTE:

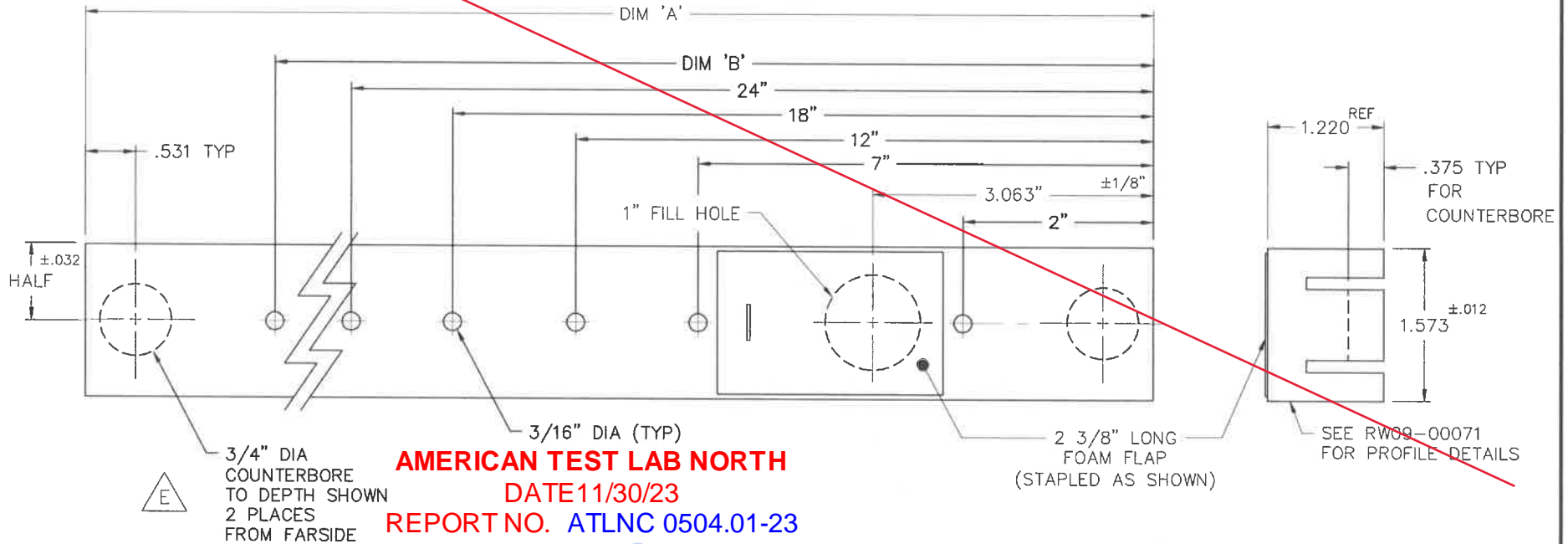
- SEE: EMS 306392 FOR WOOD INSPECTION STANDARDS
- MATERIAL IS FINGER JOINTED OR LAP LVL OR EQUIVALENT
- PARTS ARE UNPAINTED & WITH NO PRESERVATIVE FINISH
- GRADE "A" LVL TO MEET "GRADED SURFACE X EXTERIOR" SPECIFICATION FROM EMS 306392
- SYMBOL (C) INDICATES CRITICAL DIMENSION
- DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
- MILL OPTION TO USE ONE LAYER OF RADIATA PINE VENEER ON FRONT AND BACK.
- ONE END OF THE THICK COMPONENTS (1.593" THICK) TO BE IDENTIFIED WITH YELLOW COLOR

TITLE: 5/4 TOP RAIL FIBERGLASS - PURCHASED		ORIGINAL PCR: 9393	REVISION: F
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32"	SHEET: 1 OF 1
		DECIMAL ± .031"	DRAWN BY: JL
		ANGLE ± 1°	DATE: 6/30/2016
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.			DRAWING: C2030367

REV.	DESCRIPTION	DATE	INIT.	ECN#
C	DIM 1.595 WAS 1.600	4/1/13	AAV	8706
D	DIM 1.573 WAS 1.595	9/1/17	CJ	9440.1
E	(2) 3/4" HOLES ADDED	12/5/17	AAV	9522.1

NEW CONSTRUCTION			
WIDTH	PART #	DIM "A"	DIM "B"
26	581902160328.3751348	28 3/8"	N/A
28	581902160330.3751348	30 3/8"	28"
210	581902160332.3751348	32 3/8"	30"
30	581902160334.3751348	34 3/8"	30"

REPLACEMENT			
WIDTH	PART #	DIM "A"	DIM "B"
26	581902160327.3751348	27 3/8"	N/A
28	581902160329.3751348	29 3/8"	28"
210	581902160331.3751348	31 3/8"	30"
30	581902160333.3751348	33 3/8"	30"



AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

Keith Owen

ATL INSPECTOR

- NOTES:
1. MATERIAL IS TO BE COMPOSITE.
 2. PARTS ARE TO BE UNPRIMED.
 3. MAKE FROM PURCHASED COMPONENTS ON DRAWING #RW09-00071.

TITLE: 5/4 BOTTOM RAIL (COMPOSITE) - NEW LINE FIBERGLASS - MANUFACTURED (.750 TAB)		ORIGINAL ECN NO. 07-019	SPEC: PREM/MASONITE
TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ±1/32" DECIMAL ±.031" ANGLE ±1°		SCALE FULL	DRAWN ELE 10/05/07 CHECKED
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		DRAWING NUMBER RW09-00119	

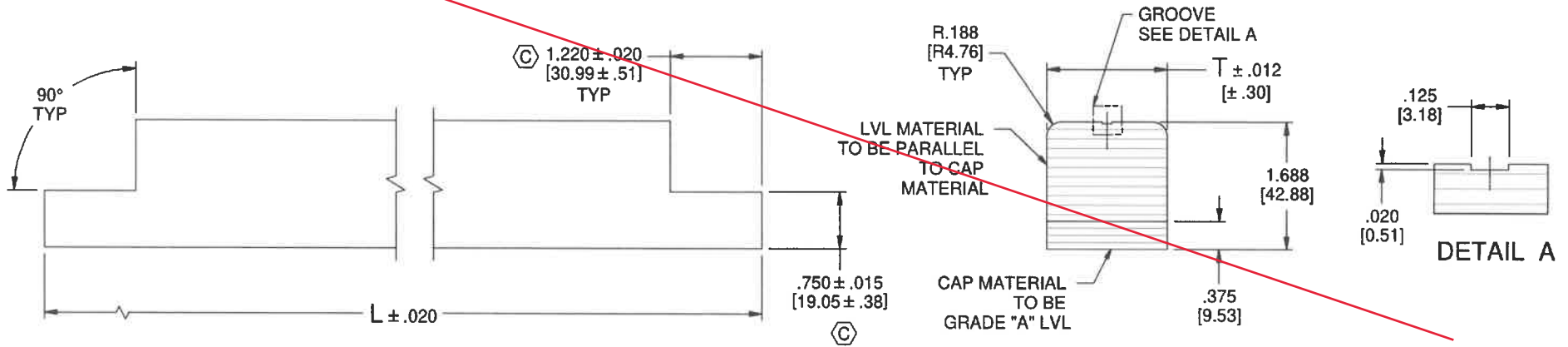


Released

AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
F	(2) PART NUMBERS ADDED. CELCO PART NUMBER REMOVED.	718	LBH	9/30/20	AAV
G	ADDED NOTE 9	940	DB	05/19/2022	AAV



NOTE:

1. SEE SPECIFICATION 306391 EMS FOR STILES
2. ACCEPTABLE MATERIAL CAN BE: LVL WITH PINE CAP, LVL WITH GRADE A LVL.
3. ACCEPTABLE CONSTRUCTION CAN BE: LAP JOINT LVL OR FINGERJOINT LVL CONSTRUCTION.
4. GRADE A LVL TO MEET "GRADED SURFACE X-EXTERIOR" SPECIFICATION FROM EMS 306391
5. PARTS ARE UNPAINTED AND WITHOUT PRESERVATIVE FINISH
6. SYMBOL (C) INDICATES CRITICAL DIMENSION
7. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
8. MILL OPTION TO USE ONE LAYER OF RADIATA PINE VENEER ON FRONT AND BACK.
9. ONE END OF THE THICK COMPONENTS (1.598" THICK) TO BE IDENTIFIED WITH YELLOW COLOR

PART NUMBER	DESCRIPTION	T	L	PLANT
589601060377.0002147	77" SINGLE PLY WITH LVL STILE BLNK STRK FJ PINE EDGE BAND 0.75 TAB	1.578 [40.08]	77.000 [1955.80]	DICKSON
589601060379.3752147	79.375" SINGLE PLY WITH LVL STILE BLNK STRK FJ PINE EDGE BAND 0.75	1.578 [40.08]	79.375 [2016.13]	DICKSON
589601060395.3752147	95.375" SINGLE PLY WITH LVL STILE BLNK STRK FJ PINE EDGE BAND 0.75	1.578 [40.08]	95.375 [2422.53]	DICKSON
589601060777.0002147	77" (GEN) SINGLE PLY WITH LVL STILE BLNK STRK FJ PINE EDGE BAND 0.75	1.598 [40.59]	77.000 [1955.80]	DICKSON
589601060779.3752147	79.375"(GEN) SINGLE PLY WITH LVL STILE BLNK STRK FJ PINE EDGE BAND	1.598 [40.59]	79.375 [2016.13]	DICKSON

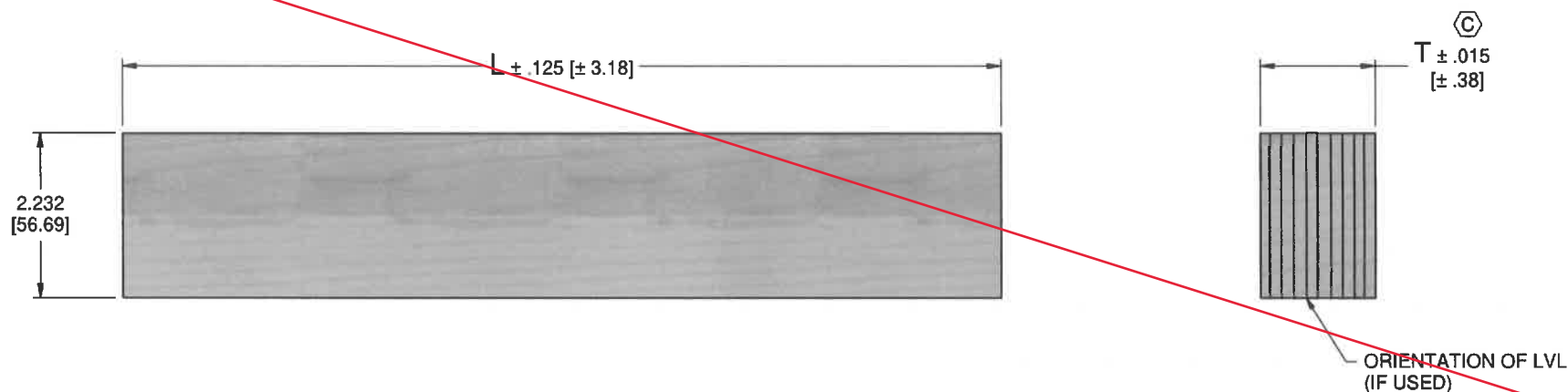
TITLE WOOD STILE AFL FIBERGLASS LINE - PURCHASED		ORIGINAL PCR 9389	REVISION G
SCALE NTS		SHEET 1 OF 1	DRAWN BY JL
TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°		SHEET SIZE B	DATE 7/26/2016
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		DRAWING C2030386	

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AMERICAN TEST LAB NORTH
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Keith Owen
 ATL INSPECTOR

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
C	(2) PART NUMBERS ADDED.	718	LBH	9/30/20	AAV
D	ADDED NOTE 7	940	DB	05/19/2022	AAV



PART NUMBER	DESCRIPTION	T	L
580A03000312.0000	12" SOLID WOOD LOCK BLOCK	1.565 [39.75]	12.000 [304.80]
580A03000321.0000	21" SOLID WOOD LOCK BLOCK	1.565 [39.75]	21.000 [533.40]
580A03000712.0000	12" (GEN) SOLID WOOD LOCK BLOCK	1.585 [40.26]	12.000 [304.80]
580A03000721.0000	21" (GEN) SOLID WOOD LOCK BLOCK	1.585 [40.26]	21.000 [533.40]

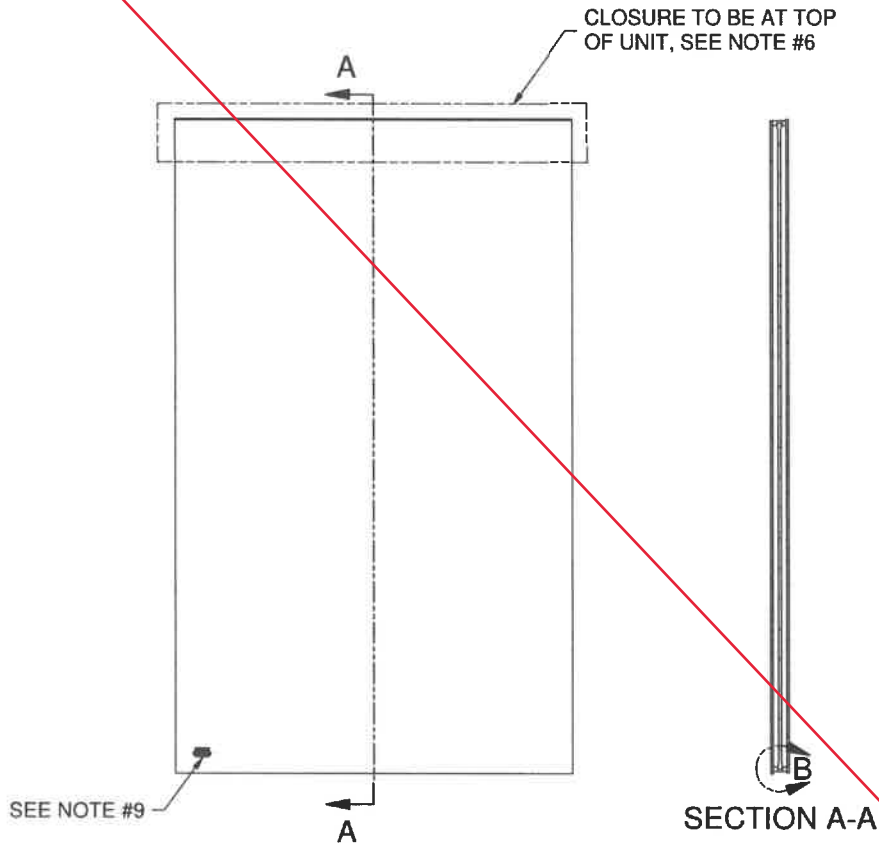
NOTE:

1. MATERIAL TO BE SOLID WOOD CONSTRUCTION OR LVL.
2. SEE DRAWING EMS-306393 FOR MATERIAL SPECIFICATIONS.
3. MATERIAL IS UNPAINTED
4. DIMENSIONS IN BRACKETS [X.XX] INDICATE METRIC (mm) DIMENSIONS
5. FOR MASONITE PLANT:
 FOR USE WITH RAISED PANEL BARRINGTON,
 6/8 SMOOTH 6 PANEL HVHZ & 6/8 SMOOTH FLUSH HVHZ.
 LOCK BLOCK NEEDS TO BE PLANNED DOWN TO 1.545 ± .015.
6. SYMBOL (C) INDICATES CRITICAL DIMENSION.
7. ONE END OF THE THICK COMPONENTS (1.585" THICK) TO BE IDENTIFIED WITH YELLOW COLOR

TITLE SOLID WOOD LOCK BLOCK FOR 8/4 STILES - PURCHASED		ORIGINAL PCR 9415	REVISION D
SCALE NTS		SHEET 1 OF 1	DRAWN BY JH
SHEET SIZE B		DATE 3/23/2016	
DRAWING MASONITE		DRAWING C2030318	
<small>TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1"</small> <small>DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.</small>			

Released

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
E	EDITED LEADER TEXT ON SHEET 2	1201	DB	10/26/2022	AAV



NOTE:

1. PREMIUM CUSHION EDGE SPACER SHOWN, PREMIUM SUPER SPACER SIMILAR REFER TO DRAWING C2030627 FOR SPACER DETAILS.
2. SECONDARY SEAL MUST NOT EXTEND BEYOND EDGE OF GLASS.
3. RECTANGULAR LITE SHOWN. DETAIL "B" IS TYPICAL OF ALL SHAPES AND SIDES.
4. FOR IGU MANUFACTURING, INSPECTION & QUALITY REQUIREMENTS, REFER TO QUANEX SUPER SPACER INSULATING GLASS MANUFACTURING MANUAL.
5. CLOSURE MUST BE TIGHT WITH NO GAPS OR VOIDS IN SEALANT.
6. CLOSURE TO BE LOCATED AT TOP OF THE SEALED UNIT, UNLESS OTHERWISE SPECIFIED.
7. SEE SBP-EMS-0001 FOR FLAT GLASS SPECIFICATIONS.
8. SEE SBP-EMS-0006 FOR FLAT GLASS QUALITY SPECIFICATIONS.
9. TEMPER LOGOS ON BOTH PANES TO ALIGN IN SAME CORNER.
10. ALL TEMPERED GLASS MUST COMPLY WITH THE CODES AND STANDARDS LISTED IN SPEC. #SBP-EMS-0001, SECTION 3.0.
11. ALL TEMPERED GLASS TO BE MARKED WITH LOGO PER SPEC. # SBP-EMS-0001, SECTION 4.0.
12. IG UNITS TO BE 3RD PARTY CERTIFIED TO ASTM E 2190 "STANDARD SPECIFICATION FOR INSULATING GLASS UNIT FOR PERFORMANCE AND EVALUATION" AND BE MARKED PER THEIR INSPECTION AGENCY REQUIREMENTS.
13. IG CERTIFICATION LOGO TO BE SAME CORNER OF IGU AS TEMPERED GLASS LOGO.
14. FOR CONSTRUCTION DETAILS, ACCEPTABLE MATERIALS, QUALITY STANDARDS, AND PERFORMANCE REQUIREMENTS OF LAMINATED SAFETY GLASS FOR LAMINATED IGU, REFER TO MASONITE EMS # SBP-EMS-0008.
15. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
16. IGU EDGE SHOULD BE FREE FROM EMBEDDED PIECES OF GLASS/CARDBOARD/CORK PADS ETC.

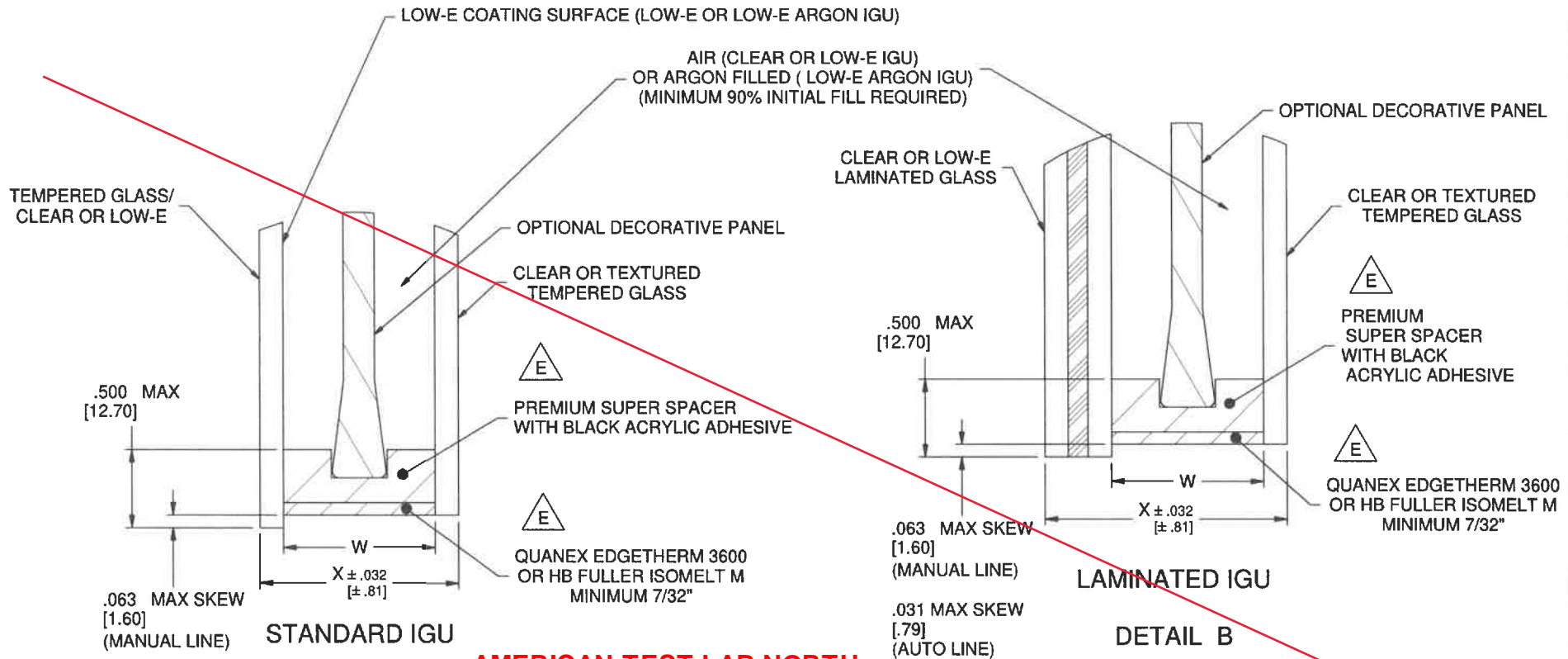
AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen

ATL INSPECTOR

CONFIDENTIAL PROPERTY OF MASONITE PRINTED DRAWING MAY NOT BE MOST RECENT VERSION

TITLE SUPER SPACER INSULATED GLASS UNIT ASSEMBLY		ORIGINAL PCR 9576	REVISION E
TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1'$		SCALE NTS	SHEET 1 OF 2
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET SIZE B	DATE 5/2/2017
DRAWING		A1020319	



STANDARD IGU

DETAIL B

X	W
1.000	0.750
0.750	0.500
0.500	0.250

LAMINATED IGU

DETAIL B

X	W
1.000	0.545

AMERICAN TEST LAB NORTH
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SPACER INSULATED GLASS UNIT ASSEMBLY

ORIGINAL PCR	REVISION
9576	E
SCALE	SHEET
NTS	2 OF 2
DRAWN BY	EVT
SHEET SIZE	DATE
B	5/2/2017
DRAWING	
	A1020319



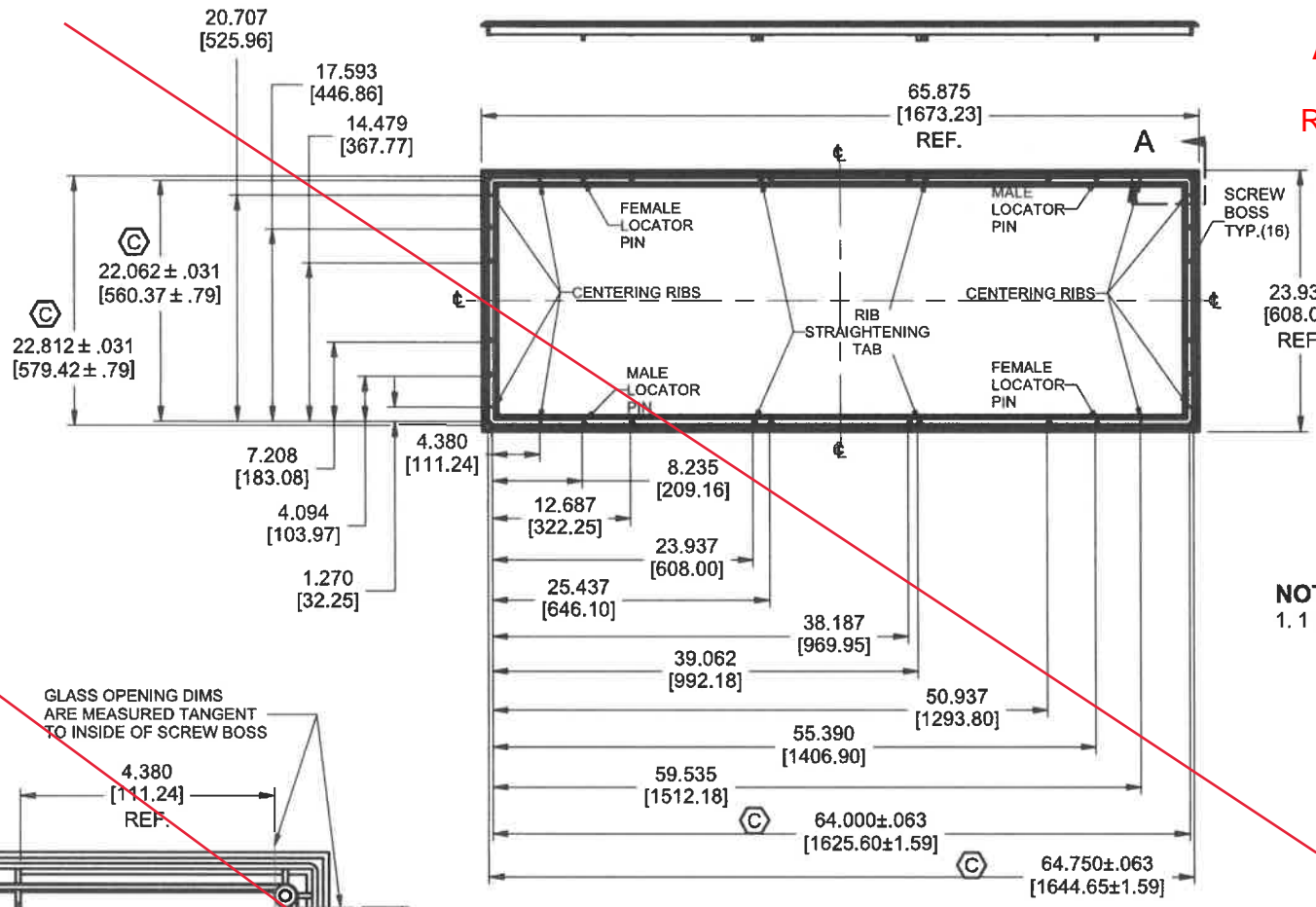
TOLERANCES UNLESS OTHERWISE NOTED ARE:
 FRACTION ± 1/32"
 DECIMAL ± .031"
 ANGLE ± 1°

DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRW BY	DATE	CHK BY
A	RELEASED	7673.3	HXW	07/21/10	MDW

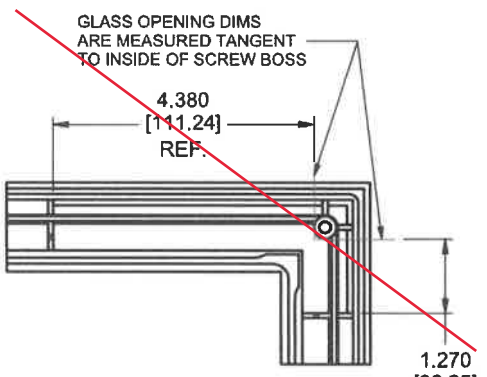
AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR



NOTES:
 1. 1 LITE SHOWN. SIMILAR FOR 10 LITE & 15 LITE.

NOTICE
 THIS DRAWING IS FOR INSPECTION PURPOSES ONLY. IT IS NOT TO BE USED FOR TOOLING PURPOSES.



UNCONTROLLED COPY IF PRINTED

TITLE: 122 (22 x 64) SERIES LITE FRAMES INJECTION MOLDED - PURCHASED		ORIGINAL PCN NO. 7673.3	SPEC: MASONITE
TOLERANCES UNLESS OTHERWISE NOTED ARE:		FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1'	SCALE NTS
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		DRAWN 3/16/2009 HXW	
Masonite		SHEET SIZE B SHEET 1 OF 2	
		DRAWING NO. SBP-LF-0003	

TYPE	PART #	FRAME SIDE	EXTERNAL GRIDS	# LITES	IG THICKNESS
ALMOND	78F122-01-1AO	Inner	No	1	1"
	78F122-01-1AX	Outer			
	78F122-15-5AO	Inner	Yes	15	1/2"
	78F122-15-5AX	Outer			
CENTURION	78F122-01-1MO	Inner	No	1	1"
	78F122-01-1MX	Outer			
	78F122-01-5MO	Inner	No	1	1/2"
	78F122-01-5MX	Outer			
	78F122-10-5MO	Inner	Yes	10	1/2"
	78F122-10-5MX	Outer			
	78F122-15-1MO	Inner	Yes	15	1"
	78F122-15-1MX	Outer			
	78F122-15-5MO	Inner	Yes	15	1/2"
	78F122-15-5MX	Outer			
MAHOGANY	78F122-01-1YO	Inner	No	1	1"
	78F122-01-1YX	Outer			
HURRICANE LITE™ - HVHZ IMPACT RATED	78F122-01-1GO	Inner	No	1	1"
	78F122-01-1GX	Outer			

NOTICE
 THIS DRAWING IS FOR INSPECTION PURPOSES ONLY.
 IT IS NOT TO BE USED FOR TOOLING PURPOSES.


AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
 ATL INSPECTOR

NOTES:

- SEE DRAWING # SBP-LF-0005 FOR PROFILE & SPECIFIC PART FEATURE DETAILS.
- SEE DRAWING # SBP-EMS-0002 FOR LITE FRAME MATERIAL & QUALITY SPECIFICATION.
- DIMS IN BRACKETS [X.XX] INDICATE METRIC VALUES.
- PACKAGING SPEC:
 - BOX DIMENSIONS / TYPE: 66.25" x 23" x 24" ID, 51 ECT, BC RSC DOUBLEWALL, STICHED.
 - BOX QTY : 18 PCS.
 - PALLET DIMENSIONS : 47" x 67" x 5"
 - BOXES PER PALLET: 8
- Ⓢ INDICATES CRITICAL DIMENSION. 4 TOTAL.

UNCONTROLLED COPY IF PRINTED

TITLE: 122 SERIES (22 x 64) LITE FRAMES INJECTION MOLDED - PURCHASED		ORIGINAL PCN NO. 7679.3	SPEC: MASONITE			
		TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	SCALE: NTS	DRAWN: 3/16/2009	DRAWN BY: HXW
		DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		SHEET SIZE: B	SHEET 2 OF 2	
			DRAWING NO. SBP-LF-0003			

Keith Owen

ATL INSPECTOR

FINAL ASSEMBLY DETAILS
(POST-TRIM)

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
G	REMOVED DISCONTINUED PART NUMBERS	1123	DB	08/03/2022	ZS/AV
H	EDITED NOTE 3 ON SHEET 1.	695	DB	10/27/2022	AAV

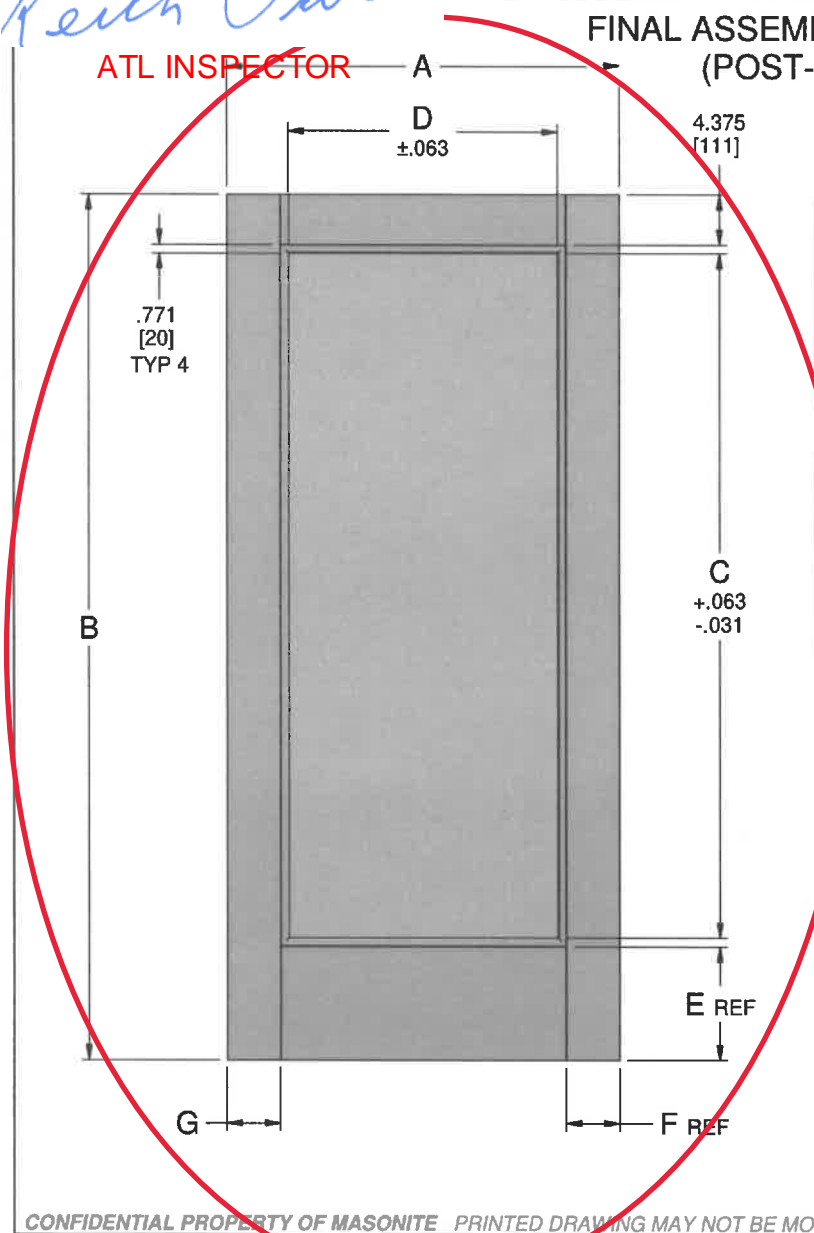


TABLE 1: MASONITE SPEC 6/8 Full Lite

Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	64.000	3/0	6/8	35.750	79.000	62.863	24.863	10.220	4.673	4.673
22.000	63.906	2/10	6/8	33.750	79.000	62.769	20.863	10.314	5.673	5.673
22.000	63.906	2/8	6/8	31.750	79.000	62.769	20.863	10.314	4.673	4.673
20.000	63.906	2/6	6/8	29.750	79.000	62.769	18.863	10.314	4.673	4.673
14.000	64.000	2/0	6/8	23.750	79.000	62.863	12.863	10.220	4.673	4.673

TABLE 2: MASONITE SPEC 8/0 Full Lite

Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	80.000	3/0	8/0	35.750	95.000	78.863	24.863	10.220	4.673	4.673
22.000	80.000	2/10	8/0	33.750	95.000	78.863	20.863	10.220	5.673	5.673
22.000	80.000	2/8	8/0	31.750	95.000	78.863	20.863	10.220	4.673	4.673
20.000	80.000	2/6	8/0	29.750	95.000	78.863	18.863	10.220	4.673	4.673
14.000	80.000	2/0	8/0	23.750	95.000	78.863	12.863	10.220	4.673	4.673

NOTE:

1. SHOWN AFTER TRIM - 3/0 X 6/8
2. REFER TO EMS 72432 & 72475 FOR FIBERGLASS SLAB SPECIFICATIONS & TOLERANCES
3. REFER TO DRAWING A1020164 FOR LAY-UP ASSEMBLY (PRE-TRIM) DETAILS AND IGU ORIENTATION REQUIREMENTS ASSOCIATED WITH PANEL ORIENTATION (EXTERIOR / INTERIOR)
4. SEE DWG LP03-00019 FOR LOCK & HINGE PREP LOCATION PER MASONITE SPECIFICATIONS
5. SEE DWG LP03-00008 FOR LOCK & HINGE PREP LOCATION PER PREM SPECIFICATIONS
6. SEE DWG LP03-00029 FOR LOCK & HINGE PREP LOCATION PER PATIO SPECIFICATIONS



TITLE VISTA GRANDE SLABS FULL LITE FINAL ASSEMBLY DETAILS		ORIGINAL PCR	REVISION H
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	SCALE NTS
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET 1 OF 11 DRAWN BY jlomeo
			DATE 6/27/2016
			DRAWING A1020163

MASONITE SPEC 7/0 Full Lite										
Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	68.000	3/0	7/0	35.750	83.000	66.863	24.863	10.220	4.673	4.673

MASONITE SPEC 7/6 Full Lite										
Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	74.000	3/0	7/6	35.750	89.000	72.863	24.863	10.220	4.673	4.673

PREM DOOR SPEC 7/0 Full Lite										
Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	68.000	3/0	7/0	35.750	83.250	66.863	24.863	10.470	4.673	4.673

PREM DOOR SPEC 7/6 Full Lite										
Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	74.000	3/0	7/6	35.750	89.250	72.863	24.863	10.470	4.673	4.673

TABLE 3: PREM DOOR SPEC 6/8 Full Lite										
Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	64.000	3/0	6/8	35.750	79.250	62.863	24.863	10.470	4.673	4.673
22.000	63.906	2/10	6/8	33.750	79.250	62.769	20.863	10.564	5.673	5.673
22.000	63.906	2/8	6/8	31.750	79.250	62.769	20.863	10.564	4.673	4.673
20.000	63.906	2/6	6/8	29.750	79.250	62.769	18.863	10.564	4.673	4.673
14.000	64.000	2/0	6/8	23.750	79.250	62.863	12.863	10.470	4.673	4.673

TABLE 4: PREM DOOR SPEC 8/0 Full Lite										
Glass Width	Glass Height	Door Widths	Door Height	A	B	C	D	E (REF)	F (REF)	G
26.000	80.000	3/0	8/0	35.750	95.250	78.863	24.863	10.470	4.673	4.673
22.000	80.000	2/10	8/0	33.750	95.250	78.863	20.863	10.470	5.673	5.673
22.000	80.000	2/8	8/0	31.750	95.250	78.863	20.863	10.470	4.673	4.673
20.000	80.000	2/6	8/0	29.750	95.250	78.863	18.863	10.470	4.673	4.673
14.000	80.000	2/0	8/0	23.750	95.250	78.863	12.863	10.470	4.673	4.673

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TABLE 5: PATIO 6/8 Full Lite

Door Widths	Door Height	Glass Width	Glass Height	A	B	C	D	E (REF)	F (REF)	G
3/0	6/8	26.000	64.000	34.406	76.875	62.863	24.863	8.095	3.366	4.635
2/10	6/8	22.000	63.906	32.406	76.875	62.769	20.863	8.189	5.001	5.001
2/8	6/8	22.000	63.906	30.406	76.875	62.769	20.863	8.189	3.366	4.635
2/6	6/8	20.000	63.906	28.406	76.875	62.769	18.863	8.189	3.366	4.635
2/0	6/8	14.000	64.000	22.406	76.875	62.863	12.863	8.095	3.366	4.635


TABLE 6: PATIO 8/0 Full Lite

Door Widths	Door Height	Glass Width	Glass Height	A	B	C	D	E (REF)	F (REF)	G
3/0	8/0	26.000	80.000	34.406	92.875	78.863	24.863	8.095	3.366	4.635
2/10	8/0	22.000	80.000	32.406	92.875	78.863	20.863	8.095	5.001	5.001
2/8	8/0	22.000	80.000	30.406	92.875	78.863	20.863	8.095	3.366	4.635
2/6	8/0	20.000	80.000	28.406	92.875	78.863	18.863	8.095	3.366	4.635
2/0	8/0	14.000	80.000	22.406	92.875	78.863	12.863	8.095	3.366	4.635

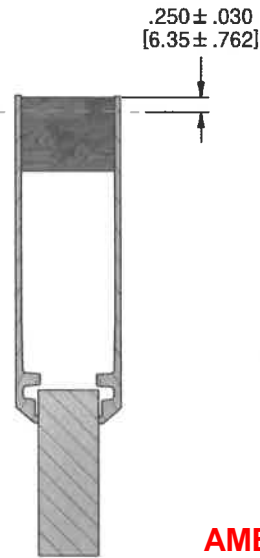
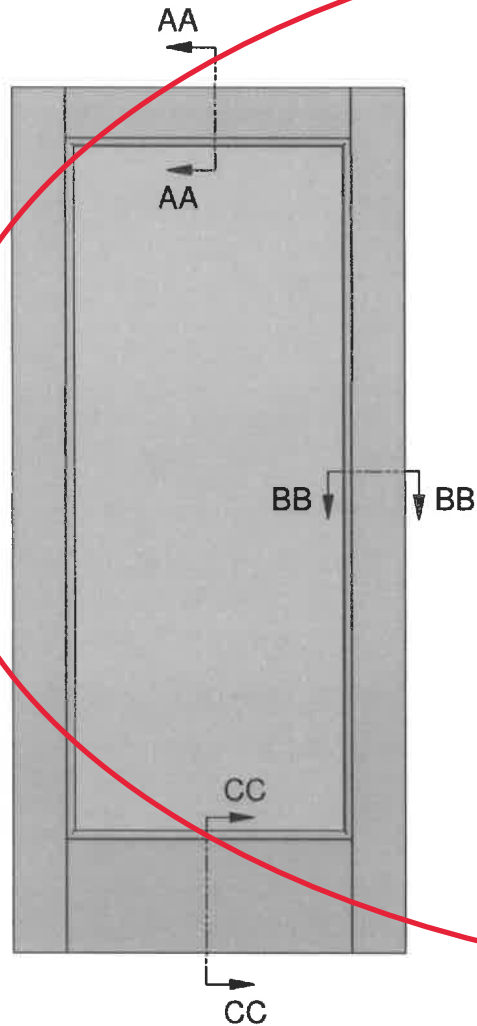
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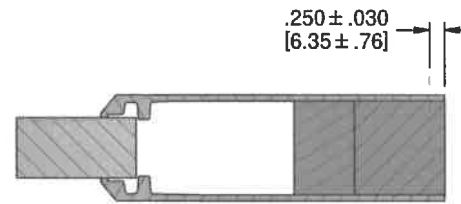
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TRIM SPECIFICATIONS



SECTION AA-AA

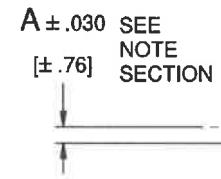


SECTION BB-BB

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SECTION CC-CC

NOTE:

1. FOR MASONITE SPEC: A = .313
2. FOR PREM SPEC: A = .063
3. TRIM DIMENSIONS TAKEN FROM THE EDGE OF STILE OR RAIL, NOT THE EDGE OF THE FACING

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TABLE 7: Masonite Spec Non-Textured White New Construction 6/8 - LVL Stile

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x6/8	14x64	30275932	23-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 64 Insert 4-3/8" Top White
2/6x6/8	20x64	30275832	29-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 64 Insert 4-3/8" Top White
2/8x6/8	22x64	30275632	31-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White
2/10x6/8	22x64	30275532	33-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White
3/0x6/8	26x64	30275332	35-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 64 Insert 4-3/8" Top White

TABLE 8: Masonite Spec Non-Textured White New Construction 8/0 - LVL Stile

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x8/0	14x80	30276632	23-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 80 Insert 4-3/8" Top White
2/6x8/0	20x80	30276532	29-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 80 Insert 4-3/8" Top White
2/8x8/0	22x80	30276332	31-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White
2/10x8/0	22x80	30276232	33-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White
3/0x8/0	26x80	30276032	35-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 80 Insert 4-3/8" Top White

TABLE 9: Masonite Spec Fir Textured Beige New Construction 6/8 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x6/8	20x64	30277232	29-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 64 Insert 4-3/8" Top Beige
2/8x6/8	22x64	30277032	31-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige
2/10x6/8	22x64	30276932	33-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige
3/0x6/8	26x64	30276732	35-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 64 Insert 4-3/8" Top Beige

TABLE 10: Masonite Spec Fir Textured Beige New Construction 8/0 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x8/0	20x80	30277932	29-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 80 Insert 4-3/8" Top Beige
2/8x8/0	22x80	30277732	31-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige
2/10x8/0	22x80	30277632	33-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige
3/0x8/0	26x80	30277432	35-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 80 Insert 4-3/8" Top Beige

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TABLE 11: Masonite Spec Non-Textured White New Construction 6/8 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x6/8	14x64	30278732	23-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 64 Insert 4-3/8" Top White (CS)
2/6x6/8	20x64	30278632	29-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 64 Insert 4-3/8" Top White (CS)
2/8x6/8	22x64	30278432	31-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White (CS)
2/10x6/8	22x64	30278332	33-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White (CS)
3/0x6/8	26x64	30278132	35-3/4" x 79" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 64 Insert 4-3/8" Top White (CS)

TABLE 12: Masonite Spec Non-Textured White New Construction 8/0 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x8/0	14x80	30279432	23-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 80 Insert 4-3/8" Top White (CS)
2/6x8/0	20x80	30279332	29-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 80 Insert 4-3/8" Top White (CS)
2/8x8/0	22x80	30279132	31-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White (CS)
2/10x8/0	22x80	30279032	33-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White (CS)
3/0x8/0	26x80	30278832	35-3/4" x 95" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 80 Insert 4-3/8" Top White (CS)

TABLE 13: Masonite Spec Fir Textured Beige New Construction 6/8 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x6/8	20x64	30280032	29-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 64 Insert 4-3/8" Top Beige (CS)
2/8x6/8	22x64	30279832	31-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige (CS)
2/10x6/8	22x64	30279732	33-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige (CS)
3/0x6/8	26x64	30279532	35-3/4" x 79" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 64 Insert 4-3/8" Top Beige (CS)

TABLE 14: Masonite Spec Fir Textured Beige New Construction 8/0 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x8/0	20x80	30280732	29-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 80 Insert 4-3/8" Top Beige (CS)
2/8x8/0	22x80	30280532	31-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige (CS)
2/10x8/0	22x80	30280432	33-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige (CS)
3/0x8/0	26x80	30280232	35-3/4" x 95" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 80 Insert 4-3/8" Top Beige (CS)

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			DATE 6/27/2016
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TABLE 15: Premdor Spec Non-Textured White New Construction 6/8 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x6/8	14x64	30281532	23-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 64 Insert 4-3/8" Top White
2/6x6/8	20x64	30281432	29-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 64 Insert 4-3/8" Top White
2/8x6/8	22x64	30281232	31-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White
2/10x6/8	22x64	30281132	33-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White
3/0x6/8	26x64	30280932	35-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 64 Insert 4-3/8" Top White

TABLE 16: Premdor Spec Non-Textured White New Construction 8/0 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x8/0	14x80	30282232	23-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 80 Insert 4-3/8" Top White
2/6x8/0	20x80	30282132	29-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 80 Insert 4-3/8" Top White
2/8x8/0	22x80	30281932	31-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White
2/10x8/0	22x80	30281832	33-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White
3/0x8/0	26x80	30281632	35-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 80 Insert 4-3/8" Top White

TABLE 17: Premdor Spec Fir Textured Beige New Construction 6/8 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x6/8	20x64	30282832	29-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 64 Insert 4-3/8" Top Beige
2/8x6/8	22x64	30282632	31-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige
2/10x6/8	22x64	30282532	33-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige
3/0x6/8	26x64	30282332	35-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 64 Insert 4-3/8" Top Beige

TABLE 18: Premdor Spec Fir Textured Beige New Construction 8/0 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x8/0	20x80	30283532	29-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 80 Insert 4-3/8" Top Beige
2/8x8/0	22x80	30283332	31-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige
2/10x8/0	22x80	30283232	33-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige
3/0x8/0	26x80	30283032	35-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 80 Insert 4-3/8" Top Beige

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TABLE 19: Premdor Spec Non-Textured White New Construction 6/8 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x6/8	14x64	30284332	23-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 64 Insert 4-3/8" Top White (CS)
2/6x6/8	20x64	30284232	29-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 64 Insert 4-3/8" Top White (CS)
2/8x6/8	22x64	30284032	31-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White (CS)
2/10x6/8	22x64	30283932	33-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-3/8" Top White (CS)
3/0x6/8	26x64	30283732	35-3/4" x 79-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 64 Insert 4-3/8" Top White (CS)

TABLE 20: Premdor Spec Non-Textured White New Construction 8/0 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x8/0	14x80	30285032	23-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 80 Insert 4-3/8" Top White (CS)
2/6x8/0	20x80	30284932	29-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 80 Insert 4-3/8" Top White (CS)
2/8x8/0	22x80	30284732	31-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White (CS)
2/10x8/0	22x80	30284632	33-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-3/8" Top White (CS)
3/0x8/0	26x80	30284432	35-3/4" x 95-1/4" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 80 Insert 4-3/8" Top White (CS)

TABLE 21: Premdor Spec Fir Textured Beige New Construction 6/8 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x6/8	20x64	30285632	29-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 64 Insert 4-3/8" Top Beige (CS)
2/8x6/8	22x64	30285432	31-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige (CS)
2/10x6/8	22x64	30285332	33-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-3/8" Top Beige (CS)
3/0x6/8	26x64	30285132	35-3/4" x 79-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 64 Insert 4-3/8" Top Beige (CS)

TABLE 22: Premdor Spec Fir Textured Beige New Construction 8/0 - CET Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x8/0	20x80	30286332	29-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 80 Insert 4-3/8" Top Beige (CS)
2/8x8/0	22x80	30286132	31-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige (CS)
2/10x8/0	22x80	30286032	33-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-3/8" Top Beige (CS)
3/0x8/0	26x80	30285832	35-3/4" x 95-1/4" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 80 Insert 4-3/8" Top Beige (CS)

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TABLE 23: Non-Textured White Patio Spec 6/8 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x6/8	14x64	30287332	22-13/32" x 76-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 64 Insert 4-5/8" Top Offset White
2/6x6/8	20x64	30287432	28-13/32" x 76-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 64 Insert 4-5/8" Top Offset White
2/8x6/8	22x64	30287532	30-13/32" x 76-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-5/8" Top Offset White
2/10x6/8	22x64	30304332	32-13/32" x 76-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 64 Insert 4-5/8" Top White
3/0x6/8	26X64	30287732	34-13/32" x 76-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 64 Insert 4-5/8" Top Offset White

TABLE 24: Non-Textured White Patio Spec 8/0 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/0x8/0	14x80	30287832	22-13/32" x 92-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 14 x 80 Insert 4-5/8" Top Offset White
2/6x8/0	20x80	30287932	28-13/32" x 92-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 20 x 80 Insert 4-5/8" Top Offset White
2/8x8/0	22x80	30288032	30-13/32" x 92-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-5/8" Top Offset White
2/10x8/0	22x80	30304532	32-13/32" x 92-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 22 x 80 Insert 4-5/8" Top White
3/0x8/0	26X80	30288132	34-13/32" x 92-7/8" S&R Non-Text FIGlz FBGL Dr FG2015 26 x 80 Insert 4-5/8" Top Offset White

TABLE 25: Fir Textured Beige Patio Spec 6/8 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x6/8	20x64	30288332	28-13/32" x 76-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 64 Insert 4-5/8" Top Offset Beige
2/8x6/8	22x64	30288432	30-13/32" x 76-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-5/8" Top Offset Beige
2/10x6/8	22x64	30304832	32-13/32" x 76-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 64 Insert 4-5/8" Top Beige
3/0x6/8	26X64	30288632	34-13/32" x 76-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 64 Insert 4-5/8" Top Offset Beige

TABLE 26: Fir Textured Beige Patio Spec 8/0 - Pine Edge

SIZE	GLASS	PART NO.	DESCRIPTION
2/6x8/0	20x80	30288832	28-13/32" x 92-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 20 x 80 Insert 4-5/8" Top Offset Beige
2/8x8/0	22x80	30288932	30-13/32" x 92-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-5/8" Top Offset Beige
2/10x8/0	22x80	30305032	32-13/32" x 92-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 22 x 80 Insert 4-5/8" Top Beige
3/0x8/0	26X80	30289032	34-13/32" x 92-7/8" S&R Text FIGlz FBGL Dr FG2015 Fir 26 x 80 Insert 4-5/8" Top Offset Beige

AMERICAN TEST LAB NORTH

DATE 11/30/23

REPORT NO. ATLNC 0504.01-23


ATL INSPECTOR


TITLE VISTA GRANDE SLABS FULL LITE FINAL ASSEMBLY DETAILS		ORIGINAL PCR	REVISION H
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1"$	SCALE NTS
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET 9 OF 11
			DRAWN BY jlomeo
			DATE 6/27/2016
			DRAWING A1020163

TABLE 27: 7/0 & 7/6 MASONITE SPEC

SIZE	GLASS	PART NO.	DESCRIPTION
3/0 X 7/0	26 X 68	30344032	35-3/4" x 83" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 68 Insert 4-3/8" Top White
3/0 X 7/6	26 X 74	30344132	35-3/4" x 89" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 74 Insert 4-3/8" Top White
3/0 X 7/0	26 X 68	30344032	35-3/4" x 83" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 68 Insert 4-3/8" Top White (CS)
3/0 X 7/6	26 X 74	30344132	35-3/4" x 89" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 74 Insert 4-3/8" Top White (CS)


TABLE 27: 7/0 & 7/6 PREM SPEC

SIZE	GLASS	PART NO.	DESCRIPTION
3/0 X 7/0	26 X 68	30344832	35-3/4" x 83-1/4" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 68 Insert 4-3/8" Top White
3/0 X 7/6	26 X 74	30344932	35-3/4" x 89-1/4" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 74 Insert 4-3/8" Top White
3/0 X 7/0	26 X 68	30345032	35-3/4" x 83-1/4" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 68 Insert 4-3/8" Top White (CS)
3/0 X 7/6	26 X 74	30345132	35-3/4" x 89-1/4" S&R Non-Text FIGlz FBGL Dr VistaGrande 26 x 74 Insert 4-3/8" Top White (CS)

AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

Keith Owen

ATL INSPECTOR

TITLE VISTA GRANDE SLABS FULL LITE FINAL ASSEMBLY DETAILS		ORIGINAL PER REVISION H
 MASONITE	TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1^\circ$	SCALE NTS
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.	SHEET 10 of 11 DRAWN BY jloomeo
		DATE 6/27/2016
		DRAWING A1020163

AMERICAN TEST LAB NORTH

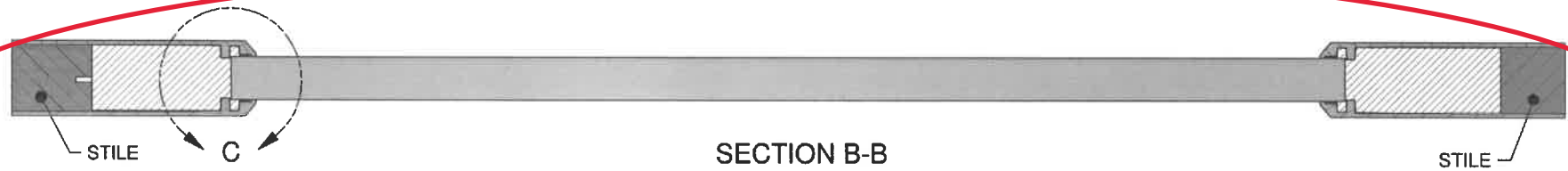
DATE 11/30/23

REPORT NO. ATLNC 0504.01-23

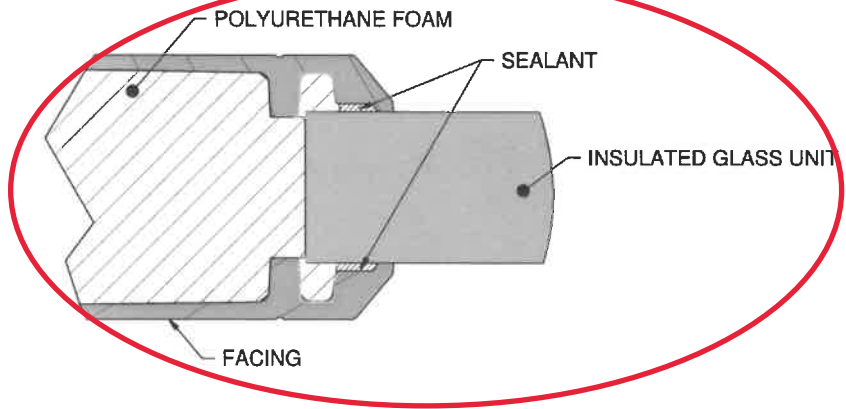
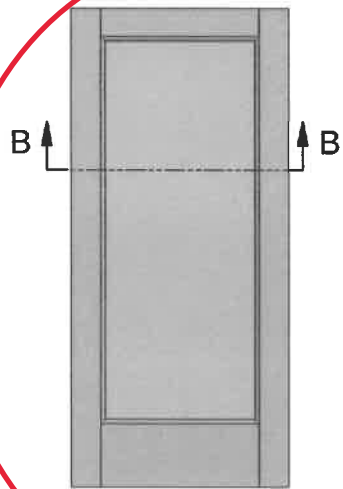
Released

Keith Owen

ATL INSPECTOR



SECTION B-B



DETAIL C

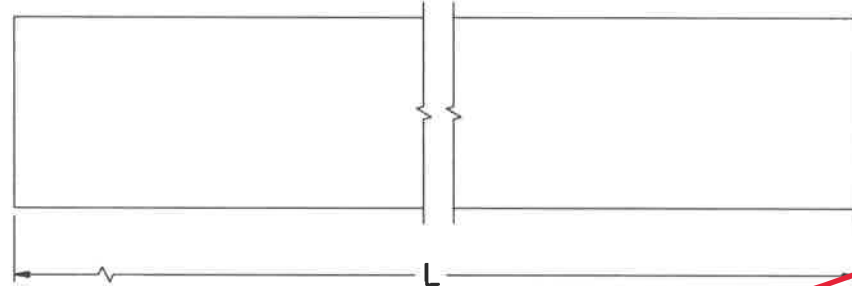
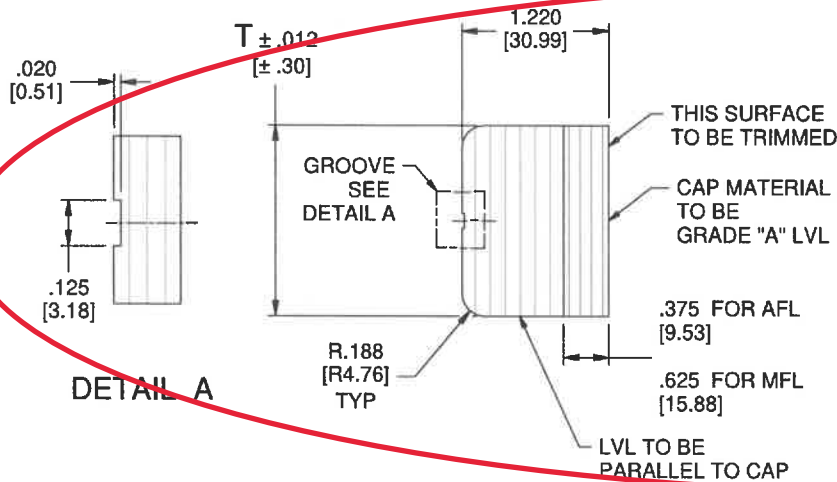
CONFIDENTIAL PROPERTY OF MASONITE PRINTED DRAWING MAY NOT BE MOST RECENT VERSION

TITLE VISTA GRANDE SLABS FULL LITE FINAL ASSEMBLY DETAILS		ORIGINAL PCR	REVISION H
MASONITE	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1^\circ$	SCALE NTS
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET 11 of 11
			DATE 6/27/2016
			DRAWN BY jloleo
			DRAWING A1020163

Released

REVISION HISTORY

REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
E	(10) PART NUMBERS ADDED.	718	LBH	9/30/20	AAV
F	ADDED NOTE 8	940	DB	05/19/2022	AAV



PART NUMBER	DESCRIPTION	T	L	TYPE
582202150628.3750	28.375" FJ PN RAIL TOP	1.573 [39.95]	28.375 [720.73]	AFL
582202150628.5940	28.594" FJ PN RAIL TOP	1.573 [39.95]	28.594 [726.29]	MFL
582202150630.3750	30.375" FJ PN RAIL TOP	1.573 [39.95]	30.375 [771.53]	AFL
582202150630.5940	30.594" FJ PN RAIL TOP	1.573 [39.95]	30.594 [777.09]	MFL
582202150632.3750	32.375" FJ PN RAIL TOP	1.573 [39.95]	32.375 [822.33]	AFL
582202150632.5940	32.594" FJ PN RAIL TOP	1.573 [39.95]	32.594 [827.89]	MFL
582202150633.0310	33.031" FJ PN RAIL TOP	1.573 [39.95]	33.031 [838.99]	AFL
582202150634.3750	34.375" FJ PN RAIL TOP	1.573 [39.95]	34.375 [873.13]	AFL
582202150634.5940	34.594" FJ PN RAIL TOP	1.573 [39.95]	34.594 [878.69]	MFL
582202150340.5940	40.594" FJ PN RAIL TOP	1.573 [39.95]	40.594 [1031.09]	MFL
582202150728.3750	28.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	28.375 [720.73]	AFL
582202150728.5940	28.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	28.594 [726.29]	MFL
582202150730.3750	30.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	30.375 [771.53]	AFL
582202150730.5940	30.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	30.594 [777.09]	MFL
582202150732.3750	32.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	32.375 [822.33]	AFL
582202150732.5940	32.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	32.594 [827.89]	MFL
582202150733.0310	33.031" (GEN) FJ PN RAIL TOP	1.593 [40.46]	33.031 [838.99]	AFL
582202150734.3750	34.375" (GEN) FJ PN RAIL TOP	1.593 [40.46]	34.375 [873.13]	AFL
582202150734.5940	34.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	34.594 [878.69]	MFL
582202150740.5940	40.594" (GEN) FJ PN RAIL TOP	1.593 [40.46]	40.594 [1031.09]	MFL

AMERICAN TEST LAB NORTH
DATE 11/30/23
REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR

NOTE:

- SEE: EMS 306392 FOR WOOD INSPECTION STANDARDS
- MATERIAL IS FINGER JOINTED OR LAP LVL OR EQUIVALENT
- PARTS ARE UNPAINTED & WITH NO PRESERVATIVE FINISH
- GRADE "A" LVL TO MEET "GRADED SURFACE X EXTERIOR" SPECIFICATION FROM EMS 306392
- SYMBOL (C) INDICATES CRITICAL DIMENSION
- DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
- MILL OPTION TO USE ONE LAYER OF RADIATA PINE VENEER ON FRONT AND BACK.
- ONE END OF THE THICK COMPONENTS (1.593" THICK) TO BE IDENTIFIED WITH YELLOW COLOR

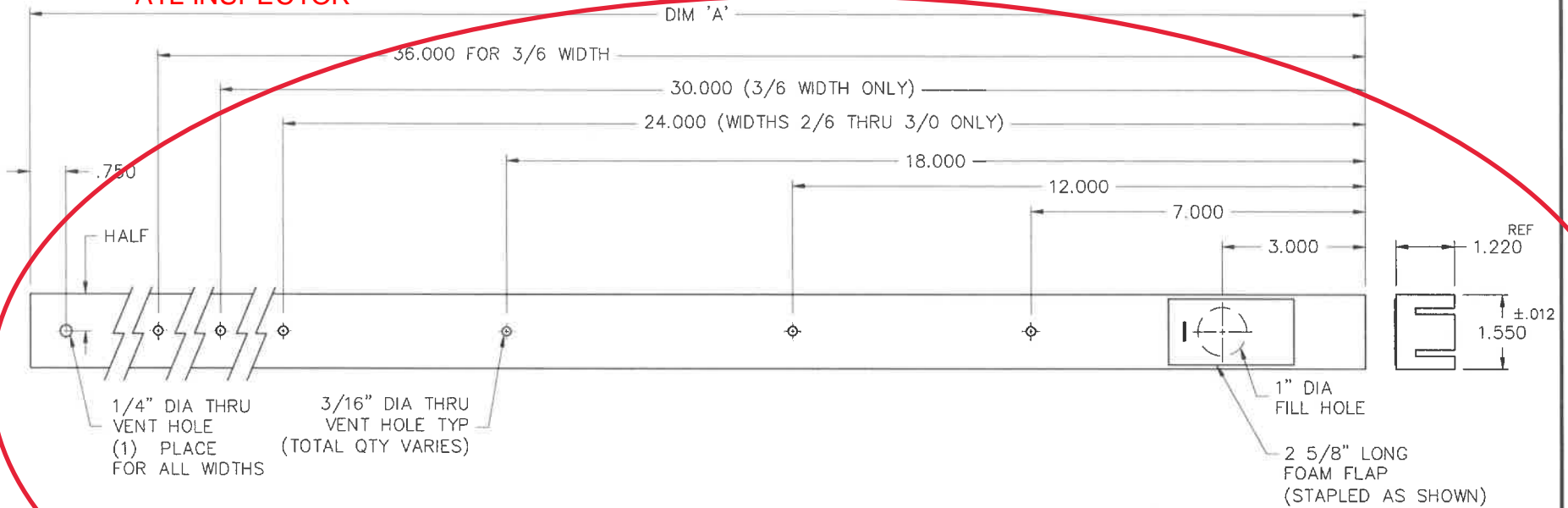
CONFIDENTIAL PROPERTY OF MASONITE PRINTED DRAWING MAY NOT BE MOST RECENT VERSION

TITLE 5/4 TOP RAIL FIBERGLASS - PURCHASED	ORIGINAL PCR REVISION 9393 F	
	SCALE NTS	SHEET 1 OF 1
	TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	DRAWN BY JL
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.	
SHEET SIZE B		DATE 6/30/2016
DRAWING C2030367		

Keith Owen

ATL INSPECTOR

REV.	DESCRIPTION	DATE	INIT.	ECN#
------	-------------	------	-------	------




NEW CONSTRUCTION -- STANDARD		
WIDTH	PART #	DIM 'A'
2/0	581902160322.5942370	22 19/32"
2/6	581902160328.5942370	28 19/32"
2/8	581902160330.5942370	30 19/32"
2/10	581902160332.5942370	32 19/32"
3/0	581902160334.5942370	34 19/32"
3/6	581902160340.5942370	40 19/32"

PATIO SIZE WITH CENTERED IGU			
WIDTH	PART #	DIM 'A'	IGU WIDTH
2/8	581902160329.2502370	29 1/4"	20.000
2/10	581902160331.2502370	31 1/4"	22.000
3/0	581902160333.2502370	33 1/4"	22.000

NOTES:

1. MATERIAL IS TO BE COMPOSITE.
2. PARTS ARE TO BE UNPRIMED.
3. MAKE FROM PURCHASED COMPONENTS:
 - a) FOR NEW CONSTRUCTION-STANDARD, REFER TO DRAWING #RW09-00071.
 - b) FOR PATIO SIZE WITH CENTERED IGU, USE NEW CONSTRUCTION-STANDARD VISTAGRANDE BOTTOM RAILS.

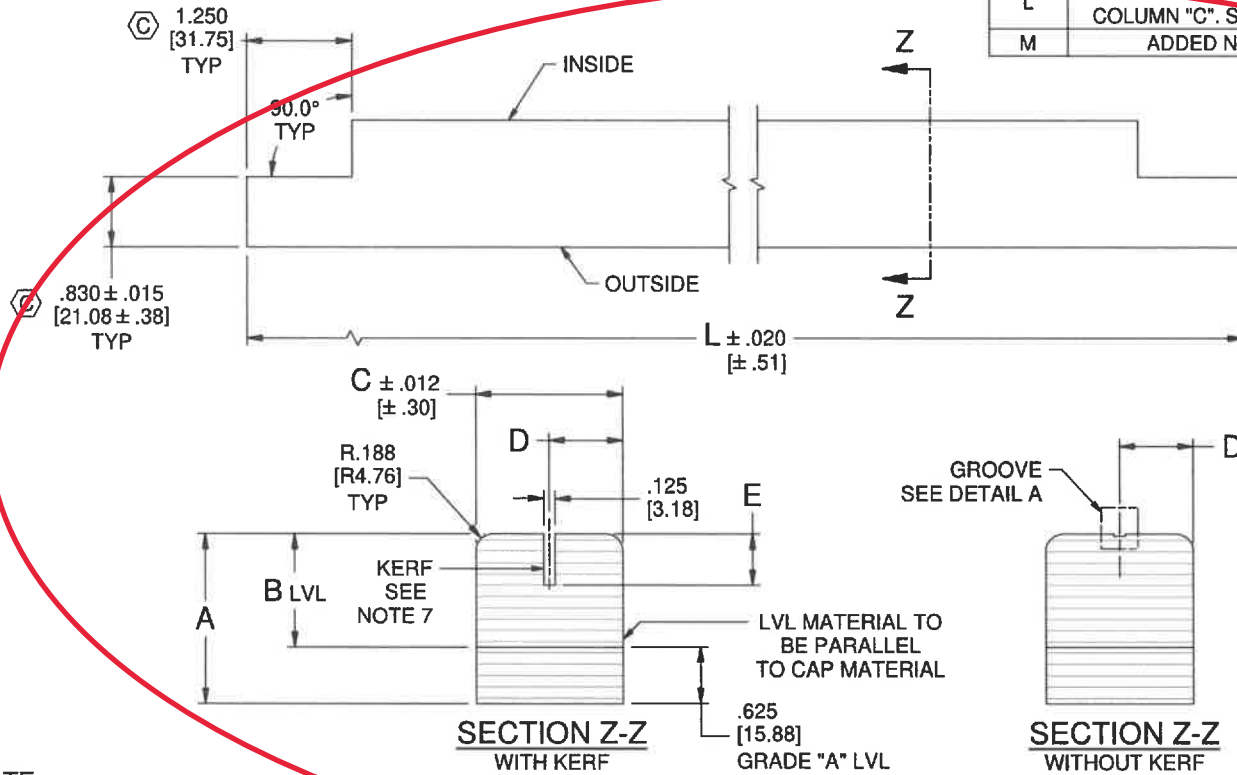
TITLE: VISTAGRANDE/ WINSLOW FLUSH GLAZED BOTTOM RAIL (COMPOSITE) MANUFACTURED		ORIGINAL ECN NO.	SPEC: PREM/MASONITE
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	SCALE DRAWN LBH 5/25/16 SHEET 2 OF 3
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRO- DUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		DRAWING NUMBER C2030330

Keith Owen

ATL INSPECTOR

Released

REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
K	(5) PART NUMBERS ADDED. SEE SHEET 2.	718	LBH	9/30/20	AAV
L	METRIC DATA CORRECTED IN COLUMN "C". SEE SHEET 2.	718	LBH	10/26/20	AAV
M	ADDED NOTE 11	940	DB	05/19/2022	AAV



NOTE:

1. SEE SPECIFICATION 306391 FOR WOOD INSPECTION STANDARDS
2. ACCEPTABLE MATERIAL IS: LVL WITH GRADE "A" LVL
3. ACCEPTABLE CONSTRUCTION CAN BE: LAP JOINT LVL OR FINGERJOINT LVL CONSTRUCTION
4. OUTSIDE GRADE "A" LVL TO BE 5/8" THICK
5. GRADE A LVL TO MEET "GRADED SURFACE X-EXTERIOR" SPECIFICATION FROM EMS 306391
6. PARTS ARE UNPAINTED AND WITHOUT PRESERVATIVE FINISH
7. KERF- SEE TABLE 1 IF APPLICABLE
8. SYMBOL (C) INDICATES CRITICAL DIMENSION
9. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
10. MILL OPTION TO USE ONE LAYER OF RADIATA PINE VENEER ON FRONT AND BACK.
11. ONE END OF THE THICK COMPONENTS (1.598" THICK) TO BE IDENTIFIED WITH YELLOW COLOR

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TITLE MFL WOOD STILES FOR FIBERGLASS - PURCHASED		ORIGINAL PCR 9389	REVISION M
	TOLERANCES UNLESS OTHERWISE NOTED ARE: FRACTION ± 1/32" DECIMAL ± .031" ANGLE ± 1°	SCALE NTS	SHEET 1 OF 2
		DRAWING B	DATE 7/26/2016
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		DRAWING C2030387	

MFL STILES											
PART NUMBER	DESCRIPTION	L	A	B (REF)	KERF	E	C	D			
589601020377.3751181	77.375 Single Ply with LVL Stiles Blnk Hng FJ Pine Edge Band	77.375 [1965.33]	1.500 [38.10]	0.875 [22.23]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601020777.3751181	77.375" (Gen) Single Ply with LVL Stiles Blnk Hng FJ Pine Edge Band	77.375 [1965.33]	1.500 [38.10]	0.875 [22.23]	NO	N/A	1.598 [40.59]	0.799 [20.29]			
589601060377.3751181	77.375 Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band	77.375 [1965.33]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601060777.3751181	77.375" (Gen) Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band	77.375 [1965.33]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.598 [40.59]	0.799 [20.29]			
589601060377.3752366	77.375 Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band With Foam Kerf	77.375 [1965.33]	1.875 [47.63]	1.250 [31.75]	YES	0.563	1.550 [39.37]	0.775 [19.69]			
* 582201010679.562622	79.562 FJ Pn Stiles Blnk OAKCRAFT SIDELITE	79.562 [2020.87]	1.220 [30.99]	0.595 [15.11]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
* 582201010779.562622	79.562" (Gen) FJ Pn Stiles Blnk OAKCRAFT SIDELITE	79.562 [2020.87]	1.220 [30.99]	0.595 [15.11]	NO	N/A	1.598 [40.59]	0.799 [20.29]			
* 582201010679.5622368	79.562 FJ Stiles Blnk OAKCRAFT SIDELITE with Foam Kerf	79.562 [2020.87]	1.220 [30.99]	0.595 [15.11]	YES	0.375	1.550 [39.37]	0.755 [19.18]			
589601020379.5621181	79.562 Single Ply with LVL Stiles Blnk Hng FJ Pine Edge Band	79.562 [2020.87]	1.500 [38.10]	0.875 [22.23]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601020779.5621181	79.562" (Gen) Single Ply with LVL Stiles Blnk Hng FJ Pine Edge Band	79.562 [2020.87]	1.500 [38.10]	0.875 [22.23]	NO	N/A	1.598 [40.59]	0.799 [20.29]			
589601060379.5621181	79.562 Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band	79.562 [2020.87]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601060779.5621181	79.562" (Gen) Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band	79.562 [2020.87]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.598 [40.59]	0.799 [20.29]			
589601060379.5622366	79.562 Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band With Foam Kerf	79.562 [2020.87]	1.875 [47.63]	1.250 [31.75]	YES	0.563	1.550 [39.37]	0.775 [19.69]			
589601010383.5621181	83.562 Single Ply with LVL Stiles Blnk FJ Pine Edge Band	83.562 [2122.47]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
582201410693.375619	93.375 FJ Pine Stile Blnk Hng End-dado	93.375 [2371.73]	1.440 [36.58]	0.815 [20.70]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601010393.3752366	93.375 Single Ply with LVL Stiles Blnk FJ Pine Edge Band With Foam Kerf	93.375 [2371.73]	1.875 [47.63]	1.250 [31.75]	YES	0.563	1.550 [39.37]	0.775 [19.69]			
* 582201010695.5622368	95.562 FJ Stiles Blnk OAKCRAFT SIDELITE with Foam Kerf	95.562 [2427.27]	1.220 [30.99]	0.595 [15.11]	YES	0.375	1.550 [39.37]	0.775 [19.69]			
* 582201010695.562622	95.562 FJ Stile Blnk OAKCRAFT SIDELITE	95.562 [2427.27]	1.220 [30.99]	0.595 [15.11]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601010395.5622366	95.562 Single Ply with LVL Stiles Blnk FJ Pine Edge Band With Foam Kerf	95.562 [2427.27]	1.875 [47.63]	1.250 [31.75]	YES	0.563	1.550 [39.37]	0.775 [19.69]			
589601010395.5621181	95.562 Single Ply with LVL Stiles Blnk FJ Pine Edge Band	95.562 [2427.27]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.578 [40.08]	0.789 [20.04]			
589601010396.5001181	96.500 Single Ply with LVL Stiles Blnk Strk FJ Pine Edge Band	96.500 [2451.10]	1.875 [47.63]	1.250 [31.75]	NO	N/A	1.578 [40.08]	0.789 [20.04]			

* SIDELITE STILES CAN BE FINGER JOINTED PINE CONSTRUCTION.

AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
ATL INSPECTOR

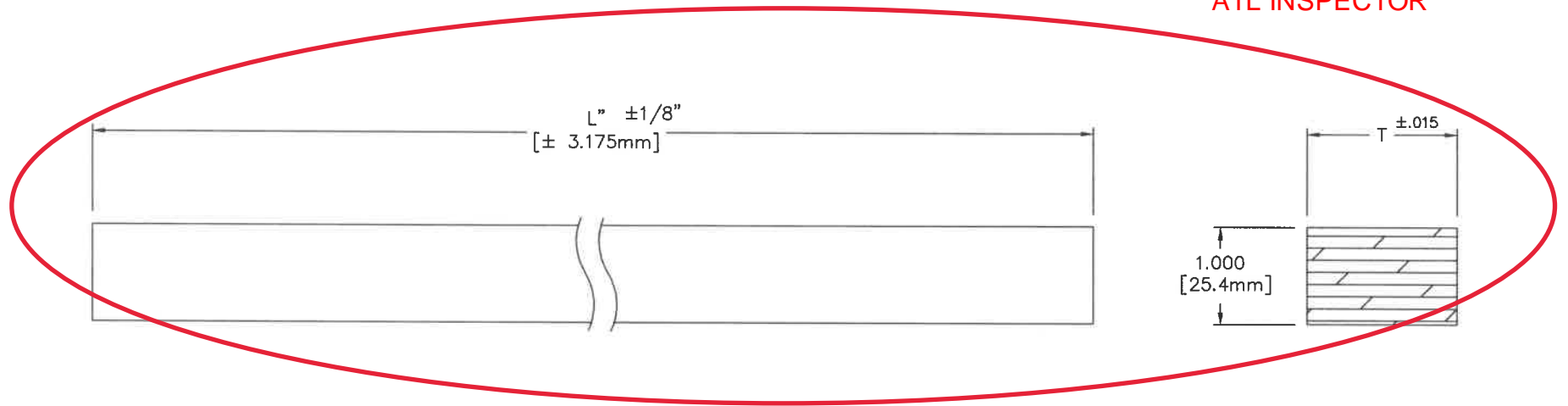
TITLE MFL WOOD STILES FOR FIBERGLASS - PURCHASED		ORIGINAL PCR	REVISION
		9389	M
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION ± 1/32"	DECIMAL ± .031"
		ANGLE ± 1°	
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET	DRAWN BY
		2 OF 2	JL
		SHEET SIZE	DATE
		B	7/26/2016
		DRAWING	
		C2030387	

REV.	DESCRIPTION	DATE	INIT.	ECN#
J	REVISED LENGTH & PART NUMBER	10/3/14	AAV	9049
K	ADDED 12" PART NUMBER	3/9/15	AAV	9071
L	2 PART NUMBERS ADDED	9/30/20	AAV	718
M	ADDED NOTE 3	5/19/22	AAV	940

PART #	DIM 'L'	DIM 'T'
580003200321.0002367	21"	1.545"
580003200312.0002367	12"	1.545"
580003200712.0002367	21"	1.565"
580003200721.0002367	12"	1.565"

AMERICAN TEST LAB NORTH
 DATE 11/30/23
 REPORT NO. ATLNC 0504.01-23

Keith Owen
 ATL INSPECTOR



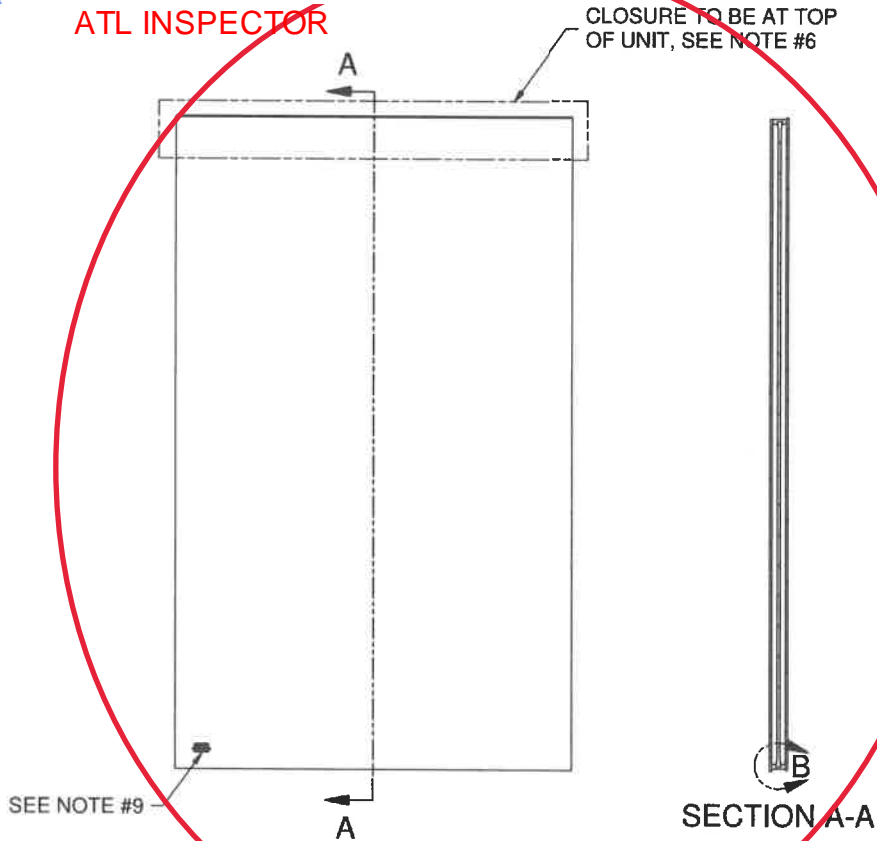
NOTE:

- 1.) SEE EMS 306393 FOR INSPECTION STANDARDS.
- 2.) SEE EMS 306393 FOR MATERIAL STANDARDS. USE OF PARTICLEBOARD IS NOT ALLOWED.
- 3.) ONE END OF THE THICK COMPONENTS (1.565" THICK) TO BE IDENTIFIED WITH YELLOW COLOR.

TITLE: 1" NARROW LOCK BLOCK PURCHASED		ORIGINAL ECN NO. ---	SPEC: MASONITE
	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1'$	SCALE DRAWN ELE 09/29/98 CHECKED
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION, IN WHOLE OR IN PART, IS PROHIBITED.		DRAWING NUMBER RW10-00008

Keith Owen


ATL INSPECTOR



REVISION HISTORY					
REV	DESCRIPTION	PCR	DRAWN BY	DATE	APPROVED
E	EDITED LEADER TEXT ON SHEET 2	1201	DB	10/26/2022	AAV

NOTE:

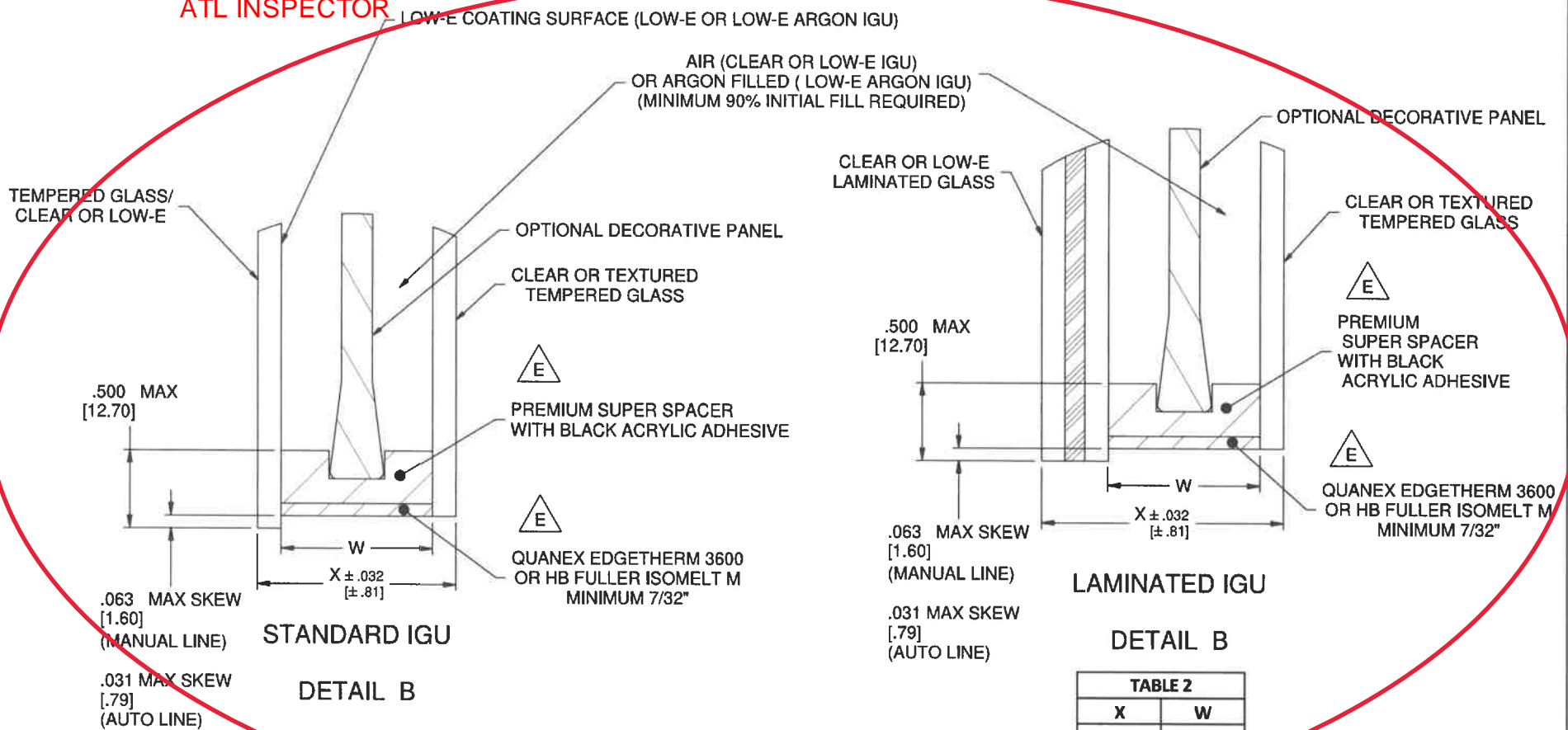
1. PREMIUM CUSHION EDGE SPACER SHOWN, PREMIUM SUPER SPACER SIMILAR REFER TO DRAWING C2030627 FOR SPACER DETAILS.
2. SECONDARY SEAL MUST NOT EXTEND BEYOND EDGE OF GLASS.
3. RECTANGULAR LITE SHOWN. DETAIL "B" IS TYPICAL OF ALL SHAPES AND SIDES.
4. FOR IGU MANUFACTURING, INSPECTION & QUALITY REQUIREMENTS, REFER TO QUANEX SUPER SPACER INSULATING GLASS MANUFACTURING MANUAL.
5. CLOSURE MUST BE TIGHT WITH NO GAPS OR VOIDS IN SEALANT.
6. CLOSURE TO BE LOCATED AT TOP OF THE SEALED UNIT, UNLESS OTHERWISE SPECIFIED.
7. SEE SBP-EMS-0001 FOR FLAT GLASS SPECIFICATIONS.
8. SEE SBP-EMS-0006 FOR FLAT GLASS QUALITY SPECIFICATIONS.
9. TEMPER LOGOS ON BOTH PANES TO ALIGN IN SAME CORNER.
10. ALL TEMPERED GLASS MUST COMPLY WITH THE CODES AND STANDARDS LISTED IN SPEC. #SBP-EMS-0001, SECTION 3.0.
11. ALL TEMPERED GLASS TO BE MARKED WITH LOGO PER SPEC. # SBP-EMS-0001, SECTION 4.0.
12. IG UNITS TO BE 3RD PARTY CERTIFIED TO ASTM E 2190 "STANDARD SPECIFICATION FOR INSULATING GLASS UNIT FOR PERFORMANCE AND EVALUATION" AND BE MARKED PER THEIR INSPECTION AGENCY REQUIREMENTS.
13. IG CERTIFICATION LOGO TO BE SAME CORNER OF IGU AS TEMPERED GLASS LOGO.
14. FOR CONSTRUCTION DETAILS, ACCEPTABLE MATERIALS, QUALITY STANDARDS, AND PERFORMANCE REQUIREMENTS OF LAMINATED SAFETY GLASS FOR LAMINATED IGU, REFER TO MASONITE EMS # SBP-EMS-0008.
15. DIMENSIONS IN BRACKETS [XX] INDICATE METRIC mm DIMENSIONS
16. IGU EDGE SHOULD BE FREE FROM EMBEDDED PIECES OF GLASS/CARDBOARD/CORK PADS ETC.

TITLE SUPER SPACER INSULATED GLASS UNIT ASSEMBLY		ORIGINAL PCR 9576	REVISION E
 MASONITE.	TOLERANCES UNLESS OTHERWISE NOTED ARE:	FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1^\circ$	SCALE NTS
	DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET 1 OF 2
			DRAWN BY EVT
		SHEET SIZE B	DATE 5/2/2017
		DRAWING A1020319	

Released

Keith Owen

ATL INSPECTOR



TITLE SUPER SPACER INSULATED GLASS UNIT ASSEMBLY		ORIGINAL PCR	REVISION
		9576	E
MASONITE	TOLERANCES UNLESS OTHERWISE NOTED ARE:	SCALE	SHEET
	FRACTION $\pm 1/32"$ DECIMAL $\pm .031"$ ANGLE $\pm 1^\circ$	NTS	2 OF 2
DRAWING DESIGN AND OTHER DISCLOSURES ARE THE PROPERTY OF MASONITE DOOR CORPORATION. UNAUTHORIZED USE, MANUFACTURE OR REPRODUCTION (IN WHOLE OR IN PART) IS PROHIBITED.		SHEET SIZE	DRAWN BY
		B	EVT
		DATE	
		5/2/2017	
		DRAWING	
			A1020319